



**Aerospace  
Systems Division**

3-23-67

Test Plans for Acceptance  
Tests at BxA on SIDE/CCGE  
Engineering Model

NO.

ATM-548

REV.NU.  
A

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This ATM has been prepared to document test plans for acceptance tests on the SIDE/CCGE Engineering Model. These plans cover only subsystem tests on this model and are also applicable to the prototype.

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## Test Plan for Acceptance Tests at BxA on SIDE/CCGE Engineering Model

### 1. Purpose

The purpose of this document is to define the tests which must be carried out on the SIDE/CCGE Engineering Model at BxA prior to acceptance of the experiment at BxA and integration into ALSEP. This document covers the Engineering Model and prototype tests on the experiment as a subsystem. System level tests are defined elsewhere.

### 2. Scope

The tests described herein are the minimum which will be accomplished prior to integration of the experiment into ALSEP. Also, if the experiment is removed from the system test due to any known or suspected malfunction, these tests will normally be run prior to re-integration of the experiment into ALSEP. However, it is not mandatory that this complete test sequence be re-run, depending on the nature of the malfunction.

### 3. Applicable Documents

The following documents are applicable to this test plan to the extent referenced herein.

1. Interface Control Specification for Suprathermal Ion Detector Experiment for Apollo Lunar Surface Experiments Package System, ICS 314105.
2. Rice/Marshall Laboratories Acceptance Data Package for SIDE/CCGE Engineering Model.
3. Rice/Marshall Laboratories Operating and Maintenance Manual for Experiment Test Set for SIDE/CCGE.

### 4. Test Personnel

These tests shall be conducted under the supervision of the BxA Project Engineer for SIDE/CCGE, or someone personally appointed by him. It is highly desirable (but not mandatory) that a PI representative, either from Rice University or from Marshall Laboratories be present during these tests. The Test Supervisor shall be the judge of whether or not the experiment has satisfactorily passed these tests. However, he shall consult with the PI representative in making this judgment, and shall, to the extent possible without impacting test schedules, re-run any tests that the PI representative believes were unsatisfactory.



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Additional personnel may participate in or witness these tests only with the approval of the Test Supervisor.

5. Equipment and Facilities Required

- a. A SIDE/CCGE Engineering Model - (Note - the SIDE/CCGE breadboard may be used instead of the engineering model, assuming that it provides the same electrical interfaces, power requirements, response to commands, etc. as would the engineering model).

If the SIDE/CCGE breadboard is used, it shall only be used as an interim test device until the SIDE/CCGE engineering model is available).

- b. SIDE/CCGE Experiment Test Set
- c. Tecktronix oscilloscope or equivalent
- d. Hewlett-Packard scope camera or equivalent
- e. Hewlett-Packard VTVM or equivalent
- f. Floor space adequate for a desk of equipment (which will comprise the ETS) and the appendage vacuum system (about 2' x 2').
- g. Laboratory power, nominal 115 VAC, 60 cps, 30 amps.

6. Test Sequence

Tests shall be carried out in accordance with the procedure contained herein. Expected parameter values and allowable tolerances, which will be used as the basis for judging whether the experiment has successfully passed a specific test, are defined as part of the test procedure.

7. Place of Tests

All tests will be conducted at Bendix Aerospace Systems Division.

8. Test Procedure and Recording of Results

A test procedure, containing a test record format, will be prepared for use during the tests. The test results will be recorded and kept on file at Bendix Aerospace Systems Division. Copies of the test results will be furnished to the PI's and MSC as soon as possible after completion of the tests.



9. Lockout Plugs

- 9.1 When the experiment is not operated in a vacuum, the high voltages, 4.5 kv and -3.5 kv, must be inhibited. A special connector is provided which causes the high voltage circuits and seal break circuit to be inoperative.
- 9.2 When operated in a vacuum, the seal break command must still be inhibited using a lock-out plug.

TEST	PARAMETER	TEST CONDITIONS	TEST INPUT	TEST OUTPUT	DATA RECORDING	LIMITS
SCA-1.1	Return Line Isolation	Experiment disconnected from ETS. Measurements at Expt. Jumper Cable Connector Lockout Plug Connected		Measure resistance between following points SG RET (pin r) to shields pins W, j, i S, R, N SG RET (pin r) to power return pins J, C, p, G, n, F, Z, Y, D Shields pins W, j, i, S, R, N to power returns pins J, c, p, G, n, F, Z, Y D	Record Values	Greater than $10^6$ ohms
SCA-1.2	Return Line Isolation	Experiment Connected to ETS. Power OFF		Measure resistance from EX GRD to AL GRD and HP RET	Record Values	Greater than $10^6$ ohms
SCA-1.3	Heater Return Isolation	Power OFF. ALSEP simulator cable disconnected		Measure resistance from HP RET to OP RET	Record Values	Greater than $10^6$ ohms
SCA-2	Operating Power	Ensure Lockout Plug Connected Experiment Connected to ETS Power ON		Measure 29 volt operating line at ETS using DVM	Record Value	$29 \pm 1$ volts
	Voltage			Measure current on ETS current meter	Record Value	150 to 235 mA
	Current			Measure +60 volts	Record Value	58.2 to 61.8 volts
	Experiment Voltages	Use selector switch and DVM on ETS Monitor Unit		Measure -30 volts	Record Value	-29.1 to -30.9 volts
	Heater Power	Switch Exp. OFF Switch Heater Power ON		Measure +30 volts	Record Value	+29.1 to 30.9 volts
SCA-3	Electrical Interface	Measure with respect to signal return		Measure +5 volts	Record Value	4.85 to 5.15 volts
	Shift Pulse			Measure -5 volts	Record Value	-4.85 to -5.15 volts
	Demand Pulse			Measure +12 AL volts	Record Value	11.4 to 12.6 volts
	Even Frame Mark			Measure -5 AL volts	Record Value	4.85 to 5.15 volts
				Measure -12 AL volts	Record Value	-11.4 to -12.6 volt
				Measure increase in current on ETS meter	Record Value	Less than 52 mA
				Display waveforms on ETS oscilloscope		
				Measure amplitude and repetition rate	Measure amplitude and repetition rate	Low level 0 to 0.4 V high 2.5 to 5.5 V 1060 pulses per second
				Measure amplitude and width	Measure amplitude and width	Low level 0 to 0.4 V high 2.5 to 5.5V 9.4 millisec.
				Measure amplitude width and repetition rate	Measure amplitude width and repetition rate	Low level 0 to 0.4 V high 2.5 to 5.5V 118 $\mu$ sec. width, 1.2 secs. rep. rate

<u>TEST</u>	<u>PARAMETER</u>	<u>TEST CONDITIONS</u>	<u>TEST INPUT</u>	<u>TEST OUTPUT</u>	<u>DATA RECORDING</u>	<u>LIMITS</u>
SCA-3	Digital Data				Measure Amplitude	Low level to 0.4V high 2.5 to 5.5V
	Command #1		SIDE Command A		Measure amplitude and width	Inactive level 2.5 to 5.5V
	Command #2		SIDE Command B		Measure amplitude and width	Active Level 0 to 0.4V
	Command #3		SIDE Command C		Measure amplitude and width	Width 20 ± mS
	Command #4		SIDE Command D		Measure amplitude and width	
	Command #5		SIDE Command E		Measure amplitude and width	
SCA-4	Digital Data Output	Data tape print out. Reset SIDE Expt. by turning expt. power OFF then ON Lockout Plug Connected		Print one cycle of data (128 SIDE frames)	Word 1, SIDE frame counter Word 2, analog subcom Word 3, HECPA volts Word 4 & 5, HE data Word 6, status Word 7, Vel. Fil. volts Word 8, LECPA volts Word 9 & 10, LE data	0, 1, 2 , 3, etc. to 127 See Table 1 See Table 3 Zero See Table 1 See Table 4 See Table 5 Zero
SCA-5	Command System	Data displayed on NIXIE tubes on ETS.				
SCA-5.1	Command 3 (reset SIDE frame at 39)	Execute command	1. SIDE commands A and B 2. SIDE command E	Word 6, command input register Word 6, CIR , MR and GPS Word 1, frame counter Word 2, GPV	Check CIR at appropriate SIDE frame word 6 Print 24 cycles of data  Check CIR word 6 frame 1 Check MR word 6 frame 3 Check GPS word 6 frame 0 Check word 1 all frames Check GPV word 2 frame 13	003 (see table 2) counts 0 to 39 see Table 7

TEST	PARAMETER	TEST CONDITIONS	TEST INPUT	TEST OUTPUT	
SCA-5.2	Command 1 (ground plane stepper ON/OFF)	Data output on ETS NIXIE tube indicators	1. SIDE Command A Word 6 CIR  2. SIDE command E Word 6 CIR Word 6 MR  3. SIDE Commands Word 6 GPS A, B, & E  4. SIDE commands Word 6 GPS A & E SIDE commands Word 6 GPV A, B, & E	Word 6 CIR  Word 6 CIR Word 6 MR  Word 6 GPS  Word 2 GPV  Word 6 GPS  Word 6 GPV	Check CIR word 6 appropriate SIDE frame " " " " " " Check GPS word 6 frame 0 Check GPV word 2 frame 13 Check both over at least 2 cycles of data Check GPS word 6 frame 0 Check GPV word 2 frame 13 Stepper must not step voltage must not change from value obtained prior to sending command E (item 2) +3 counts GPS to conform to Table 7 GPV to conform to Table 7 Do not check all steps again
SCA-5.3	Command 2 (reset SIDE frame counter at 10) (one time command 2, CCIG Seal Break)	Initialize system Lockout Plug Connected	1. Turn Expt. 29V power OFF, then ON  2. SIDE command B  3. SIDE command E	Word 6 CIR  Word 6 Dust cover & seal Word 6 CIR and MR Word 6 Dust cover & seal Word 1 SIDE frame counter	Check CIR word 6 frame 1 Check word 6 frame 7 003  Check CIR word 6 frame 1 Check MR word 6 frame 3 Check word 6 frame 7 001  Check word 1 all frames counts 0 to 10
SCA-5.4	Command 4 (reset velocity filter counter at 9)		1. SIDE command C  2. SIDE command E	Word 6 CIR Word 6 CIR and MR  Word 7 Vel. Filter Word 8 LECPA volts Word 2 dust cover and seal  1 time command register status	Check CIR word 6 Print one cycle of data (128 SIDE frames) Check CIR word 6 000 Check MR word 6 004  Check Vel. FL word 7 see table 5 Check LECPA word 8 see table 1 Check word 2 frames 67, 71, 188 Check word 2 frames 33, 35, 97, 99 163

TEST	PARAMETER	TEST CONDITIONS	TEST INPUT	TEST OUTPUT	DATA RECORDING	LIMITS
SCA-5.5	Command 5 (reset SIDE frame counter at 79)		1. SIDE commands A and C 2. SIDE command E	Word 6 CIR Word 6 CIR MR Word 1 SIDE frame counter	Check CIR word 6 frame 1 Check CIR word 6 frame 1 Check MR word 6 frame 15 Check word 1 all frames count 0 to 79	005 000 005 see table 5
SCA-5.6	Command 6 (reset SIDE frame counter at 79 and velocity filter at 9)		1. SIDE commands B and C	Word 6 CIR Word 6 CIR, MR Word 1 SIDE frame counter Word 7 Vel. Fil. volts	Check CIR word 6 in a convenient frame Print 81 frames of data Check CIR word 6 frame 1 Check MR word 6 frame 3 Check word 1 all frames count 0 to 79 Check Vel. Fil. word 7	006 (see table 2) 000 006 see table 5
SCA-5.7	Command 8 (master reset) (one time command 4 blow dust cover)		1. SIDE command D 2. SIDE command E	Word 6 CIR Word 6 CIR MR Word 1 SIDE frame counter Word 2 Dust Cover and Seal Status Word 2 One time command register status Dust Cover Removal	Check CIR word 6 in a convenient frame Print are cycle of data (128 SIDE frames) Check CIR word 6 frame 1 MR word 6 frame 3 word 1 all frames dust cover and seal status word 2 frames 67 and 71 word 6 frame 7 word 2 frames 33, 35, 97, 99 Check HECPA, LECPA & Vel. Fil. reset Check Dust Cover Removal	008 (see table 2) 000 008 resets to zero; counts 0 to 127 048 000 203 see tables 4, 3 and 6

TEST	PARAMETER	TEST CONDITIONS	TEST INPUT	TEST OUTPUT	DATA RECORDING	LIMITS
SCA-5.8	Command 9 (velocity filter ON/OFF)		1. SIDE commands A, D, and E 2. SIDE commands A, D, and E	word 7 Vel. Fil volts word 7 vel. Fil volts	check word 7 any frame check word 7 frame 0	002 $\pm$ 2 214 $\pm$ 2
SCA-5.9	Command 10 (LECPA volts ON/OFF)		1. SIDE commands B, D and E 2. SIDE commands B, D, and E	word 8 LECPA volts word 8 LECPA volts	check word 8 any frame check word 8 frame 0	2 $\pm$ 2 207 $\pm$ 2
SCA-5.10	Command 11 (HECPA volts ON/OFF)		1. SIDE commands A, B, D, and E 2. SIDE commands A, B, D and E	word 3 HECPA volts word 3 HECPA volts	check word 3 any frame check word 3 frame 1	4 $\pm$ 4 252 $\pm$ 2
SCA-5.11	Command 12 (forced continuous calibration)	Initialize System	1. Turn 29V expt. power OFF then ON 2. SIDE commands C, D, and E 3. SIDE commands A, B, C and E 4. SIDE commands C, D and E	calibration outputs	Print out data, words 120 to 127	See table 8
	Command 7 (X10 accumulation)				Print out data, words 120 to 127	See table 9
SCA-5.12	Command 13 (CCIG high voltage ON/OFF)	Initialize System *See Note	1. Turn 29V expt. power OFF then ON 2. SIDE commands A, C, D and E 3. SIDE commands A, C, D and E	word 2, CCIG volts word 2, CCIG volts word 2, CCIG volts	check word 2 frame 8 check word 2, frames 40, 72, or 104 check word 2 frames 8, 40, 72	Less than 100 226 $\pm$ 7 Less than 100
SCA-5.13	Command 14 (Channeltron high voltage ON/OFF)	*See Note		word 2 -3.5KV supply word 2 -3.5 KV supply word 2 -3.5 KV supply	check word 2, frames 23, 55, 87 or 119 check word 2 frames 23, 55, 87, 119 check word 2 frames 23, 55, 87, 119	226 $\pm$ 7 Less than 100 226 $\pm$ 7
SCA-5.14	Command 15 (reset CIR)		1. SIDE commands A, B, C and D 2. SIDE command E	word 6 CIR and MR word 6 CIR and MR	check CIR and MR, word 6 in convenient frames check CIR and MR, word 6 in convenient frames	CIR 015 MR 014 CIR 000 MR 014

\* Note Tests SCA-5.12 and SCA-5.13 cannot be performed unless experiment  
is in a vacuum. Voltage is always zero with lockout plug connected.



TABLE 1

SIDE Frame	Word 2	Word 6	SIDE Frame	Word 2	Word 6
0	211-217	Zero in	37	153-157	
1	000	All SIDE	38	18-205	
2	135-154	Frames except	39	244-248	003
3	000	where other-	40	219-233*	
4	18-205	wise stated	41	000	
5	000		42	226-236	
6	18-205		43	10-228	
7	000	003	44	10-228	
8	219-233*		45	226-232	
9	000		46	23-31	
10	226-236		47	226-232	
11	10-228		48	218-224	
12	10-228		49	192-198	
13	226-232		50	211-217	
14	0-137		51	0-8	
15	226-232		52	211-217	
16	218-224		53	192-198	
17	192-198		54	10-228	
18	211-217		55	219-233*	
19	0-8		56	226-236	
20	211-217		57	23-31	
21	192-198		58	220-230	
22	10-228		59	153-157	
23	219-233*		60	244-248	
24	226-236		61	226-232	
25	23-31		62	220-230	
26	220-230		63	226-232	
27	153-157		64	211-217	
28	244-248		65	195-205	
29	226-232		66	135-154	
30	220-230		67	197-218	
31	226-232		68	18-205	
32	211-217		69	226-232	
33	0-138		70	18-205	
34	135-154		71	197-218	003
35	0-138		72	219-233*	
36	18-205		73	000	

\* These values can only be obtained with the experiment in vacuum.

They will not be obtained with the lockout plug connected.



TABLE I (continued)

SIDE Frame	Word 2	Word 6	SIDE Frame	Word 2	Word 6
74	226-236		113	192-198	
75	10-228		114	211-217	
76	10-228		115	0-8	
77	226-232		116	211-217	
78	0-137		117	192-198	
79	226-232		118	10-228	
80	218-224		119	219-233*	
81	192-198		120	226-236	
82	211-217		121	000	001
83	0-8		122		002
84	211-217		123		003
85	192-198		124		000
86	10-228		125		000
87	219-233*		126		002
88	226-236		127		003
89	23-31				
90	220-230				
91	153-157				
92	244-248				
93	226-232				
94	220-230				
95	226-232				
96	211-217				
97	0-138				
98	135-154				
99	0-138				
100	18-205				
101	153-157				
102	18-205				
103	244-248	003			
104	219-233*				
105	000				
106	226-236				
107	10-228				
108	10-228				
109	226-232				
110	23-31				
111	226-232				
112	218-224				

\* These values can only be obtained with the experiment in vacuum.

They will not be obtained with the lockout plug connected.

TABLE 2

6	GPS	0	GPS	8	GPS	16	GPS	24	GPS	32	GPS	40	GPS	48	GPS	56	GPS	64	GPS	72	GPS	80	GPS	88	GPS	96	GPS	104	GPS	112	GPS	120
	+5 VOLT ANALOG		+4.5 KV		+60V	CCGE RANGE	+5 VOLT ANALOG		+4.5 KV		+60V	CCGE RANGE	+5 VOLT ANALOG		+4.5 KV		+60V	CCGE RANGE	+5 VOLT ANALOG		+4.5 KV		+60V	CCGE RANGE	+5 VOLT ANALOG		+4.5 KV		+60V	CCGE RANGE	CAL RATE 1	
1	CIR	ELECTROMTR RANGE	9	CIR	17	ELECTROMTR RANGE	25	CIR	33	ELECTROMTR RANGE	41	CIR	49	ELECTROMTR RANGE	57	CIR	65	ELECTROMTR RANGE	73	CIR	81	ELECTROMTR RANGE	89	CIR	97	ELECTROMTR RANGE	105	CIR	113	CAL RATE 2		
	CCGE	CCGE	+30V		+30mV CAL	1 TIME CMD REG STATUS	CCGE	+30V		+30mV CAL	1 TIME CMD REG STATUS	CCGE	+30V		+30mV CAL	1 TIME CMD REG STATUS	CCGE	+30V		+30mV CAL	1 TIME CMD REG STATUS	CCGE	+30V		CCGE	+30V		CCGE				
2	GPS	10	GPS	18	GPS	26	GPS	34	GPS	42	GPS	50	GPS	58	GPS	66	GPS	74	GPS	82	GPS	90	GPS	98	GPS	106	GPS	114	CAL RATE 3			
	TEMP 1	CCGE RANGE	+5 VOLT DIGITAL	+A/D REF VOLTS	TEMP 1	CCGE RANGE	+5 VOLT DIGITAL	+A/D REF. VOLTS	TEMP 1	CCGE RANGE	+5 VOLT DIGITAL	+A/D REF. VOLTS	TEMP 1	CCGE RANGE	+5 VOLT DIGITAL	+A/D REF VOLTS	TEMP 1	CCGE RANGE	+5 VOLT DIGITAL	+A/D REF VOLTS	TEMP 1	CCGE RANGE	+5 VOLT DIGITAL	CCGE	GPS	GPS	GPS	GPS	CCGE			
3	MR	MR	11	MR	19	MR	27	MR	35	MR	43	MR	51	MR	59	MR	67	MR	75	MR	83	MR	91	MR	99	MR	107	MR	115	CAL RATE 4		
	CCGE	TEMP 4	GND	+1V CAL	1 TIME CMD REG STATUS	TEMP 4	GND	+1V CAL	DUST CUR & SEAL	TEMP 4	GND	+1V CAL	1 TIME CMD REG STATUS	TEMP 4	GND	+1V CAL	1 TIME CMD REG STATUS	TEMP 4	GND	+1V CAL	1 TIME CMD REG STATUS	TEMP 4	GND	CCGE								
4	GPS	12	GPS	20	GPS	28	GPS	36	GPS	44	GPS	52	GPS	60	GPS	68	GPS	76	GPS	84	GPS	92	GPS	100	GPS	108	GPS	116	CAL RATE			
	TEMP 2	TEMP 5	-5 VOLTS	+12V CAL	TEMP 2	TEMP 5	-5 VOLTS	+12V CAL	TEMP 2	TEMP 5	-5 VOLTS	+12V CAL	TEMP 2	TEMP 5	-5 VOLTS	+12V CAL	TEMP 2	TEMP 5	-5 VOLTS	+12V CAL	TEMP 2	TEMP 5	-5 VOLTS	+12V CAL	TEMP 2	TEMP 5	-5 VOLTS	CCGE				
5	CIR	CIR	13	CIR	21	CIR	29	CIR	37	CIR	45	CIR	53	CIR	61	CIR	69	CIR	77	CIR	85	CIR	93	CIR	101	CIR	109	CIR	117	CAL RATE		
	CCGE	GPV	-20 VOLTS	GPV	-1V CAL	GPV	-30 VOLTS	GPV	-30 VOLTS	GPV	-30 VOLTS	GPV	-30 VOLTS	GPV	-30 VOLTS	GPV	-30 VOLTS	GPV	-30 VOLTS	GPV	-1V CAL	GPV	-30 VOLTS	GPV	-30 VOLTS	GPV	-30 VOLTS	CCGE				
6	GPS	14	GPS	22	GPS	30	GPS	38	GPS	46	GPS	54	GPS	62	GPS	70	GPS	78	GPS	86	GPS	94	GPS	102	GPS	110	GPS	118	CAL RATE			
	TEMP 3	SOLAR CELL	TEMP 6	-A/D REF VOLTS	TEMP 3	-30mV CAL	TEMP 6	-30mV CAL	TEMP 3	-30mV CAL	TEMP 6	-A/D REF VOLTS	TEMP 3	SOLAR CELL	TEMP 6	-A/D REF VOLTS	TEMP 3	-30mV CAL	TEMP 6	-A/D REF VOLTS	TEMP 3	-30mV CAL	TEMP 6	-A/D REF VOLTS	TEMP 3	-30mV CAL	TEMP 6	CCGE				
7	DUST COVER & SEAL	MR	15	MR	23	MR	31	DUST COVER & SEAL	39	MR	47	DUST COVER & SEAL	55	MR	63	DUST COVER & SEAL	71	MR	79	MR	87	MR	95	DUST COVER & SEAL	103	MR	111	MR	119	CAL RATE		
	CCGE	GPV	-3.5 KV	GPV	-12V CAL	GPV	-3.5 KV	GPV	-3.5 KV	GPV	-3.5 KV	GPV	-3.5 KV	GPV	-3.5 KV	GPV	-3.5 KV	-12V CAL	GPV	-3.5 KV	GPV	-12V CAL	GPV	-3.5 KV	GPV	-3.5 KV	CCGE					

GPS = GROUND PLANE STEP

CIR = COMMAND INPUT REGISTER

MR = MODE REGISTER

GPV = GROUND PLANE VOLTAGE

TABLE 3  
HECPA VOLTS

<u>SIDE Frames</u>	<u>Readout</u>	<u>Tolerance (counts)</u>
a) 000 (after first cycle), 121-127	4	<u>± 4</u>
b) 001, 021, 041, 061, 081, 101,000 (first cycle)	252	<u>± 2</u>
c) 002, 022, 042, 062, 082, 102	250	"
d) 003, 023, 043, 063, 083, 103	247	"
e) 004, 024, 044, 064, 084, 104	244	"
f) 005, 025, 045, 065, 085, 105	240	"
g) 006, 026, 046, 066, 086, 106	236	"
h) 007, 027, 047, 067, 087, 107	232	"
i) 008, 028, 048, 068, 088, 108	227	"
j) 009, 029, 049, 069, 089, 109	221	"
k) 010, 030, 050, 070, 090, 110	214	"
l) 011, 031, 051, 071, 091, 111	206	"
m) 012, 032, 052, 072, 092, 112	195	"
n) 013, 033, 053, 073, 093, 113	181	"
o) 014, 034, 054, 074, 094, 114	155	"
p) 015, 035, 055, 075, 095, 115	248	"
q) 016, 036, 056, 076, 096, 116	235	"
r) 017, 037, 057, 077, 097, 117	223	"
s) 018, 038, 058, 078, 098, 118	204	"
t) 019, 039, 059, 079, 099, 119	189	"
u) 020, 040, 060, 080, 100, 120	164	"



TABLE 4  
Velocity Filter Volts Normal Mode

<u>SIDE Frame</u>	<u>READOUT</u>	<u>TOLERANCE</u> (counts)
000	214	+ 2
001	210	"
002	206	"
003	202	"
004	198	"
005	194	"
006	188	"
007	184	"
008	179	"
009	174	"
010	168	"
011	163	"
012	158	"
013	150	"
014	143	"
015	136	"
016	130	"
017	122	"
018	116	"
019	112	"
020	192	"
021	190	"
022	186	"
023	182	"
024	178	"
025	173	"
026	169	"
027	164	"
028	159	"
029	154	"
030	148	"
031	142	"
032	138	"
033	130	"
034	122	"
035	116	"
036	108	"
037	102	"
038	96	"
039	92	"
040	173	"



TABLE 4 (continued)

<u>SIDE Frame</u>	<u>READOUT</u>	<u>TOLERANCE</u> (counts)
041	169	+ 2
042	165	"
043	162	"
044	158	"
045	153	"
046	147	"
047	144	"
048	140	"
049	134	"
050	128	"
051	122	"
052	117	"
053	109	"
054	102	"
055	95	"
056	88	"
057	81	"
058	76	"
059	73	"
060	152	"
061	149	"
062	146	"
063	142	"
064	137	"
065	133	"
066	127	"
067	124	"
068	119	"
069	114	"
070	108	"
071	102	"
072	97	"
073	89	"
074	82	"
075	75	"
076	68	+ 3
077	61	"
078	56	"
079	52	"



TABLE 4 (continued)

<u>SIDE Frame</u>	<u>READOUT</u>	<u>TOLERANCE</u> (counts)
080	133	+ 2
081	129	"
082	125	"
083	122	"
084	118	"
085	113	"
086	107	"
087	103	"
088	99	"
089	93	"
090	88	"
091	82	"
092	78	"
093	68	+ 3
094	62	"
095	54	"
096	46	"
097	41	+ 4
098	35	"
099	32	"
100	112	+ 2
101	108	"
102	105	"
103	101	"
104	97	"
105	93	"
106	87	"
107	82	"
108	78	"
109	73	"
110	67	+ 3
111	62	"
112	56	"
113	48	"
114	41	+ 4
115	34	"
116	27	"
117	20	+ 5
118	15	+ 6
119	11	+ 7



TABLE 4 (continued)

<u>SIDE Frame</u>	<u>READOUT</u>	<u>TO TOLERANCE</u>
120	> 196	---
121	"	---
122	"	---
123	"	---
124	"	---
125	"	---
126	"	---
127	"	---



TABLE 5  
Velocity Filter Volts (AMU 20 Mode) (Reset at 9)

<u>SIDE Frame</u>	<u>Readout</u>	<u>Tolerance</u> (counts)	<u>SIDE Frame</u>	<u>Readout</u>	<u>Tolerance</u> (counts)
60 & 0	214	+ 2	100 & 40	133	+ 2
61 & 1	210	"	101 & 41	129	"
62 & 2	206	"	102 & 42	125	"
63 & 3	202	"	103 & 43	122	"
64 & 4	198	"	104 & 44	118	"
65 & 5	194	"	105 & 45	113	"
66 & 6	188	"	106 & 46	107	"
67 & 7	184	"	107 & 47	103	"
68 & 8	179	"	108 & 48	99	"
69 & 9	174	"	109 & 49	93	"
70 & 10	192	"	110 & 50	112	"
71 & 11	190	"	111 & 51	108	"
72 & 12	186	"	112 & 52	105	"
73 & 13	182	"	113 & 53	101	"
74 & 14	178	"	114 & 54	97	"
75 & 15	173	"	115 & 55	93	"
76 & 16	169	"	116 & 56	87	"
77 & 17	164	"	117 & 57	82	"
78 & 18	159	"	118 & 58	78	"
79 & 19	154	"	119 & 59	73	"
80 & 20	173	"	120	> 196	--
81 & 21	169	"	121	"	--
82 & 22	165	"	122	"	--
83 & 23	162	"	123	"	--
84 & 24	158	"	124	"	--
85 & 25	153	"	125	"	--
86 & 26	147	"	126	"	--
87 & 27	144	"	127	"	--
88 & 28	140	"			
89 & 29	134	"			
90 & 30	152	"			
91 & 31	149	"			
92 & 32	146	"			
93 & 33	142	"			
94 & 34	137	"			
95 & 35	133	"			
96 & 36	127	"			
97 & 37	124	"			
98 & 38	119	"			
99 & 39	114	"			



TABLE 6  
Low Energy Curved Plate Analyzer Voltage

SIDE Frame	LECPA Volts (normal mode)	LECPA Volts (vel. fil. reset at 9)
0-9	207 $\pm$ 2	207 $\pm$ 2
10-19	207 $\pm$ 2	166 $\pm$ 2
20-29	166 $\pm$ 2	127 $\pm$ 2
30-29	166 $\pm$ 2	86 $\pm$ 2
40-49	127 $\pm$ 2	46 $\pm$ 2
50-59	127 $\pm$ 2	5 $\pm$ 5
60-69	86 $\pm$ 2	207 $\pm$ 2
70-79	86 $\pm$ 2	166 $\pm$ 2
80-89	46 $\pm$ 2	127 $\pm$ 2
90-99	46 $\pm$ 2	86 $\pm$ 2
100-109	5 $\pm$ 5	46 $\pm$ 2
110-119	5 $\pm$ 5	5 $\pm$ 5
120-127	0	0



TABLE 7  
Ground Plane Step Counting Sequence

<u>Step</u>	<u>Word 2</u>	<u>Tolerance</u> (counts)	<u>Word 6</u>
1	229	+ 3	0
2	230	"	1
3	231	"	2
4	232	"	3
5	233	"	4
6	234	"	5
7	235	"	6
8	238	"	7
9	242	"	8
10	246	"	9
11	248	"	10
12	254	"	11
13	229	"	16
14	228	"	17
15	227	"	18
16	226	"	19
17	226	"	20
18	225	"	21
19	222	"	22
20	218	"	23
21	214	"	24
22	201	"	25
23	190	"	26
24	137	+ 7	27

TABLE 8  
Calibration Readouts

SIDE Frames	"Status"	Analog Subcom	Tolerance	HE Ion CTS	LE Ion CTS
a) 120	000	CCGE (see table 8a)		632800 $\pm$ 14000	2 $\pm$ 2
b) 121	001	"		2 $\pm$ 2	154 $\pm$ 4
c) 122	002	"		154 $\pm$ 4	19775 $\pm$ 400
d) 123	003	"		19775 $\pm$ 400	632800 $\pm$ 14000
e) 124	000	"		632800 $\pm$ 14000	2 $\pm$ 2
f) 125	000	"		2 $\pm$ 2	154 $\pm$ 4
g) 126	002	"		154 $\pm$ 4	19775 $\pm$ 400
h) 127	003	"		19775 $\pm$ 400	632800 $\pm$ 14000

Test Plans for Acceptance  
Tests at BxA on SIDE/CCGE  
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TABLE 8a

<u>CCGE Range</u>	SF <u>120</u>	<u>121</u>	<u>122</u>	<u>123</u>	<u>124</u>	<u>125</u>	<u>126</u>	<u>127</u>
1	228 $\pm$ 5	NA	0	0	< 177	166 $\pm$ 20	< 252	247 $\pm$ 5
2	214 $\pm$ 5	NA	0	0	< 216	211 $\pm$ 5	< 243	240 $\pm$ 3
3	192 $\pm$ 5	NA	0	0	< 154	151 $\pm$ 3	< 240	237 $\pm$ 3



TABLE 9

SIDE Frames	Status	HE Ion Cts.	LE Ion Cts.
120	a.	0000	$999998 \pm 1$
&	b.	"	$2 \pm 2$
124	c.	"	$2 \pm 2$
	d.	"	$2 \pm 2$
	e.	"	$2 \pm 2$
	f.	"	$2 \pm 2$
	g.	"	$2 \pm 2$
	h.	"	$2 \pm 2$
	i.	"	$2 \pm 2$
	j.	"	$2 \pm 2$
121	a.	0001*	$2 \pm 2$
&	b.	"	$154 \pm 4$
125	c.	"	$308 \pm 8$
	d.	"	$462 \pm 12$
	e.	"	$616 \pm 16$
	f.	"	$770 \pm 20$
	g.	"	$924 \pm 24$
	h.	"	$1078 \pm 28$
	i.	"	$1232 \pm 32$
	j.	"	$1386 \pm 36$
122	a.	0002	$1540 \pm 40$
&	b.	"	$19775 \pm 400$
126	c.	"	$39550 \pm 800$
	d.	"	$59324 \pm 1200$
	e.	"	$79099 \pm 1600$
	f.	"	$98874 \pm 2000$
	g.	"	$118649 \pm 2400$
	h.	"	$138424 \pm 2800$
	i.	"	$158199 \pm 3200$
	j.	"	$177974 \pm 3600$
123	a.	0003	$197749 \pm 4000$
&	b.	"	$632800 \pm 14000$
127	c.	"	$999998 \pm 1$
	d.	"	$632797 \pm 14000$
	e.	"	$999998 \pm 1$
	f.	"	$632797 \pm 14000$
	g.	"	$999998 \pm 1$
	h.	"	$632797 \pm 14000$
	i.	"	$999998 \pm 1$
	j.	"	$632797 \pm 14000$

\* In 125 a. through j., 0000