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MSC #113

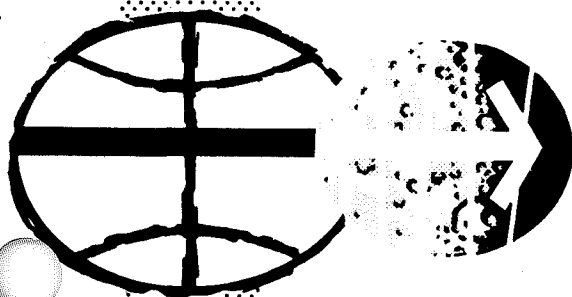


NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

APOLLO LUNAR EXPLORATION MISSIONS (ALEM) PROGRAM PLAN

JULY 1969

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UNITED STATES GOVERNMENT

Memorandum

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Houston

TO : Program Plan Distribution List

DATE: AUG 11 1969

FROM : PA/Manager, Apollo Spacecraft Program

SUBJECT: Apollo Lunar Exploration Missions (ALEM) Program Plan

Enclosed is the Apollo Lunar Exploration Mission (ALEM) Program Plan, dated July 30, 1969. This program plan supports the requirements of Apollo Program Directive 4K and is based on the most current information available at the time of publication.

It is requested that each directorate review this program plan and submit to me in writing the detailed plans and schedules for achieving the requirements reflected in this document in the areas of the directorate's responsibility. This information should be submitted no later than September 5, 1969. Please contact Mr. C. L. Taylor for information regarding level of detail and format.

It is my intention that a review be conducted with each directorate having management responsibility for the timely completion of the milestones contained in this program plan. The results of the review will be the basis for the first revision of this plan. A detailed explanatory memorandum with an agenda for the review will be issued in the near future.

George M. Low
George M. Low B-11

Enclosure

PP3:AShapiro:blt 7-29-69



5010-108

Buy U.S. Savings Bonds Regularly on the Payroll Savings Plan

UNITED STATES GOVERNMENT

Memorandum

TO : Program Plan distribution list

DATE: AUG 1 1969

FROM : PA/Manager, Apollo Spacecraft Program

SUBJECT: Apollo Spacecraft Program schedule and hardware planning guidelines and requirements

Action

All MSC Apollo Lunar Exploration Missions (ALEM) supporting elements are to implement the requirements of this directive effective with the issuance date and on a continuing basis.

Purpose

This directive defines the ALEM schedule and hardware planning guidelines and requirements to be used as a baseline for detailed Apollo spacecraft programming. Also, this directive reflects the requirements of Apollo Program Directive 4 (APD-4).

Scope

Attachment "A" specifies significant decision/activity schedules, hardware assignments, spacecraft deliveries, and APD-4 launch readiness dates that form the integrated baseline for implementation of this directive.

Attachment "B" designates a summary of mission definitions as required to achieve the Apollo Lunar Exploration missions in accordance with APD-4 and Apollo Flight Mission Assignments Document.

Attachment "C" provides extracts from the CSM and IM Statement of Work, and summary charts delineating CSM and IM manufacturing and delivery schedules.

Attachment "D" contains summary charts depicting required CSM and IM ground test schedules as necessary to support attachment "A" above.

Attachment "E" delineates a listing of all controlled milestones as required in support of the Apollo Spacecraft Program objectives.

Within the ASPO, certain key or major events have been designated as controlled milestones. Controlled milestones are those milestones that represent the completion of tests constraining flight missions, deliveries of certain ground test hardware, deliveries of all flight hardware, deliveries of specified GFE and GSE, and other significant milestones as specified in attachment "E."



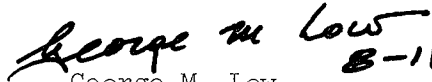
5010-108

Buy U.S. Savings Bonds Regularly on the Payroll Savings Plan

Responsibilities

All ASPO division offices and MSC directorates providing support to the ASPO in fulfilling the requirements of this directive are responsible for the timely completion of the controlled milestones under their management responsibility. ASPO division offices and MSC directorates are to notify Mr. C. L. Taylor, Assistant Chief, Program Control Division, immediately whenever a situation exists or is anticipated to exist that will impact or potentially impact established controlled milestones. Mr. Taylor will review impacted controlled milestones at specially called meetings as required.

Status of this directive will be maintained current and updated by the ASPO Program Control Division based on approved schedule changes. Revisions will be issued as required.


George M. Low

Enclosures

PP3:AShapiro:sp 7-30-69

PROGRAM PLAN ADDRESSES:

AA/R. Gilruth	ND5/M. Keough	EP/C. Lambert
AA/G. Trimble	EA5/J. Demuth	EP/R. McSheehy
AC/R. Johnston	EA8/R. Burt	EP/R. Taeuber
AG/D. Collins	EA8/P. Deans	EP/J. Thibodaux
AJ/R. Soens	EB/P. Vavra	EP/W. Simmons
AP/B. Duff	EB2/R. Moorehead	EP2/N. Townsend
AP3/H. Gibbons	EB3/M. Franklin	EP4/H. Pohl
AP7/E. Horton	EB4/J. Overton	EP5/J. Grayson
BF/D. Hendrickson	EB5/W. Bradford	EP5/W. Rice
BG3/A. Garrison	EB5/I. Burtzlaff	ES/L. Chauvin
BG6/R. Kline	EC/H. Fleming	ES/P. Glynn
BH/J. Kinzler	EC/W. Kincaide	ES/J. Kotanchik
BL/J. Brinkmann	EC/R. Mayo	ES/R. Langley
BL6/A. Sea	EC/F. McAllister	ES/W. McMullen
BM3/J. Powell	EC/E. Tucker	ES/R. West
EB4/R. Puffer	EC/R. Smylie	ES12/G. Sandars
BM6/Technical Library(2)	EC9/C. Lutz	ES26/R. Wren
BR/R. C. Connelly	EC9/F. DeVos	ES26/W. Dorland
BR4/T. Wilkes(3)	ED8/B. Johnson	EX/M. Silveira
CA/D. Gregory	EE/A. Compos	EX2/B. Redd
CA/D. Slayton	EE/A. Olsen	FA/C. Critzos
CA2/K. L. Schnell	EE/R. Dietz	FA/C. Kraft
CB/A. Shepard, Jr.(3)	EE/N. Farmer	FA/R. Rose(2)
CF/L. Nichols	EE/R. Fenner	FA23/D. Durns
CF/W. North	EE/D. Hickman	FC/E. Kranz
CF2/J. Bilodeau	EE/M. Luse	FC1/C. Howard
CF3/H. Mobley	EE/R. Munford	FL/J. Hammack
CF3/C. Woodling(4)	EE/R. Rotramel	FL/J. Shannon
CF22/M. Dement	EE/R. Giesecke	FL/J. Stonesifer
CF23/L. Allen	EE/V. Melliff	FL/G. Hrable
CF24/P. Kramer	EE/F. Eastman	FL/H. Granger
CF32/J. Peacock	EE2/P. Coan	FM/J. Mayer
CF32/H. Kuehnel	EE11/R. Sawyer	FM8/J. A. Owens
CF33/S. Faber	EE13/A. Spivey(2)	FM13/M. Collins(2)
CF131/D. Grimm	EG/R. Chilton	FM13/D. Parten(2)
CFK/R. McCafferty	EG/G. Holloway	FS/L. Dunseith
DA/C. Berry	EG/R. Lewis	FS4/P. Whalen
DA3/W. Hull	EG/P. Kurten	FS5/T. Gibson
DC/W. Kemmerer	EG/R. Reina	FS12/S. Beckner
DC4/J. Droescher	EG/D. Shelton	GSF-L/W. Easter
DC4/C. Jernigan	EG25/G. Miller	HA/J. Loftus(2)
DCL2/S. Martin	EG42/G. Rice	HA/R. Young
DD/W. Hawkins(2)	EG43/R. Wilson	JA/J. Kratovil
SEPT/E. Rees (MSFC)	EG44/C. Frazier	JA/D. Lang
KP/W. Wolhart	EG44/A. Metzger	JB/J. Bone, Jr.
EA/M. Faget	EG443/W. Swingle	JC2/A. Atkinson
EA1/A. Bond	EL/W. Petynia	JB/D. Doherty
HA/J. Heberlig	EL/P. Campbell	JB23/J. Ryan
EA5/J. Jones	EL/J. McLane	JC/H. Yschek
EA8/J. Lee	EP/D. Bell	JC2/J. Alldredge
EA2/R. Gardiner	EP/W. Hammock	JC2/J. Neal
ED8/B. Johnson	EP/C. Humphries	JC2/L. Damewood
ND5/J. Cohen	EP/W. Karakulko	BR9/B. Weinert(4)
EA7/E. Jones(6)	BG/P. Carroll	EC6/W. Hufstetler
		JB2/R. Willmann

ADDRESSEES (Continued)

JC34/F. Battersby
JD/G. MacDougall
KA/R. Thompson
KF/H. Gartrell
MAO/G. Chandler, Jr.
MAP/J. Skaggs(4)
NA/L. Menear
NA/W. Bland
NA2/J. Donnell
NB/J. Levine
ND/T. Adams
PA/G. Low
PA/C. Bolender
PA/J. A. McDivitt
PA/G. Abbey
PA/K. Kleinknecht
PA/S. Simplinson
PA2/R. Bailey
PB/A. Hobokan
PC/W. Gray(2)
PB8/R. Bartosh
PC5/H. Ash(4)
PD/O. Maynard
PD/E. Hamblett
PD/R. Kubicki
PD/C. Perrine
PD/R. Ward
PD/R. Colonna
PD/H. Byington
PD/R. Battey
PD5/J. Goree
PD5/J. Bullard
PD7/R. Kohrs
PD8/J. Goodman(3)
ND5/D. Greenly
PD9/J. Craig
PD9/J. Doke
PD12/J. Sevier
PE/O. Morris
PE2/D. Corcoran
PE5/J. Turner
PE6/H. Davis
PE7/W. Fischer
PE8/J. Presnell
PF/J. Thompson
PF/A. Cohen
PF2/H. Rees
PF2/D. Broome
PF2/G. Coultas
PF2/J. Lowe
PF2/D. Mayhew
PD7/C. Glancy
PT7/J. Cooper

PF2/G. Metz
PF2/D. Nebrig
PF2/W. Taylor
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PF4/D. Teegarden
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PP/C. Taylor
PP3/H. Benner
PP3/G. Jordan
PP5/R. Hood
PP6/J. Shannon
PP6/K. Vogel
PP7/E. Johnson
PP7/W. Kelly(2)
PP7/A. Brady
PP7/J. Lynch
PP7/J. Vyner
PP32/R. Phillips
PSK/A. Morse(3)
PT/D. Arabian
PT2/J. Dodson
PT3/G. Foster
PT5/J. Lobb
RA/M. Raines
RB/M. Clelland
RD/L. Gomez
RL/J. Hamilton
SA/J. French(7)
SAK/J. Bailey, Jr.
TA/A. Calio
TA/W. Hess
TA/E. Rubenstein(2)
TB/F. Pearce
TD/D. Wiseman
TD2/A. Carroway
TE/B. Jackson
TF/A. Grandfield
TF/R. Clemence(2)
TG/C. Warren
TH/R. Erb
TD5/R. Moke
TD3/D. Gerke
TH/D. Cole
TJ/J. Sasser(3)
ZR1/Chief
ZS5/W. Remini
1-MO-F/C. Casey
AC Electronixs, Houston
GAEC, Houston (2)
NR, Houston
KSC Hdqtrs, Rm 3118/W. Sawyer(3)
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Bldg. H-2, Room 1067 (4)

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APOLLO SPACECRAFT PROGRAM PLAN

REVISION

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APOLLO LUNAR LANDING MISSION
SPACECRAFT DELIVERY AND LAUNCH READINESS SCHEDULE

<u>MISSION DESIGNATION</u>	<u>MISSION TYPE</u>	<u>LAUNCH VEHICLE</u>	<u>CSM</u>	<u>C S M DELIVERY</u>	<u>SIA</u>	<u>LM</u>	<u>LM A/S DELIVERY</u>	<u>LAUNCH READINESS WORKING DATE</u>
Apollo 11	G	506	107	Jan. 19, 1969A	14	5	Jan.8, 1969A	July 16, 1969A

APOLLO LUNAR EXPLORATION MISSIONS

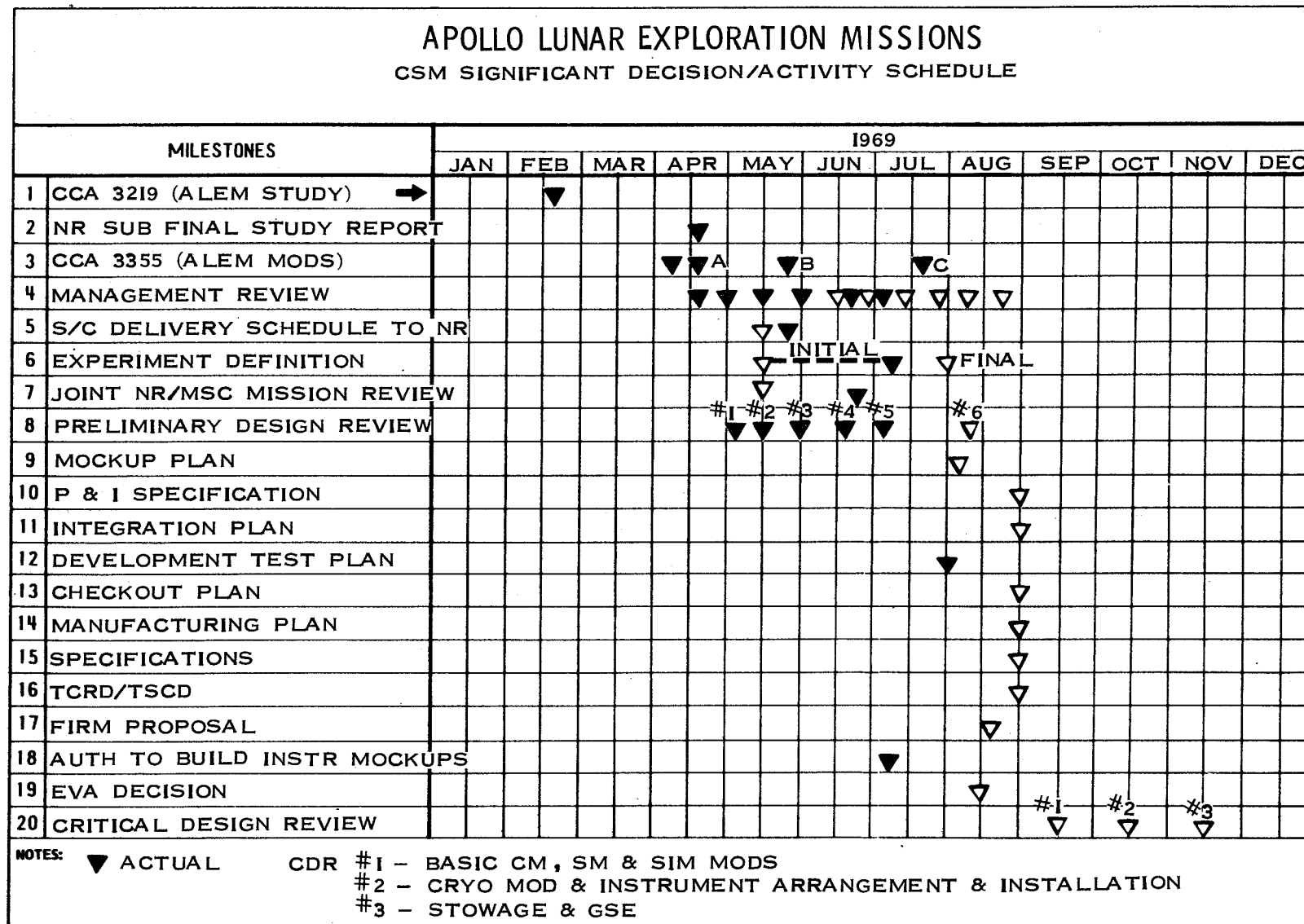
Apollo 12	H-1	507	108	Mar. 28, 1969A	15	6	Mar.24,1969A	Nov. 14, 1969
Apollo 13	H-2	508	109	June 25, 1969A	16	7	June 27, 1969A	Mar. 9, 1970
Apollo 14	H-3	509	110	Nov. 30, 1969	17	8	Nov. 15 , 1969	July, 1970
Apollo 15	H-4	510	111	March 31, 1970	18	9	Mar.15 , 1970	Nov. 1970
Apollo 16	J-1	511	112	Aug. 31, 1970	19	10	Sept. 15, 1970	April, 1971
Apollo 17	J-2	512	113	Jan. 31, 1971	20	11	Feb. 15, 1971	Sept., 1971
Apollo 18	J-3	513	114	June 30, 1971	21	12	June 15, 1971	Feb., 1972
Apollo 19	J-4	514	115	Nov. 30, 1971	22	13	Nov. 15, 1971	July, 1972
Apollo 20	J-5	515	115A	April 30, 1972	23	14	April 15, 1972	Dec., 1972

An I-type Mission (Lunar Orbit only; no LM required) is a possible alternate for any of the missions above.

LC-39 FACILITIES ASSIGNMENTS

<u>MISSION DESIGNATION</u>	<u>MOBILE LAUNCHER</u>	<u>HI BAY</u>	<u>FIRING ROOM</u>	<u>PAD</u>
Apollo 8	1	1	1	39A
Apollo 9	2	3	2	39A
Apollo 10	3	2	3	39B
Apollo 11	1	1	1	39A
Apollo 12	2	3	2	39A
Apollo 13	3	2	3	39A
Apollo 14	1	1	1	39A
Apollo 15	2	2	2	39A

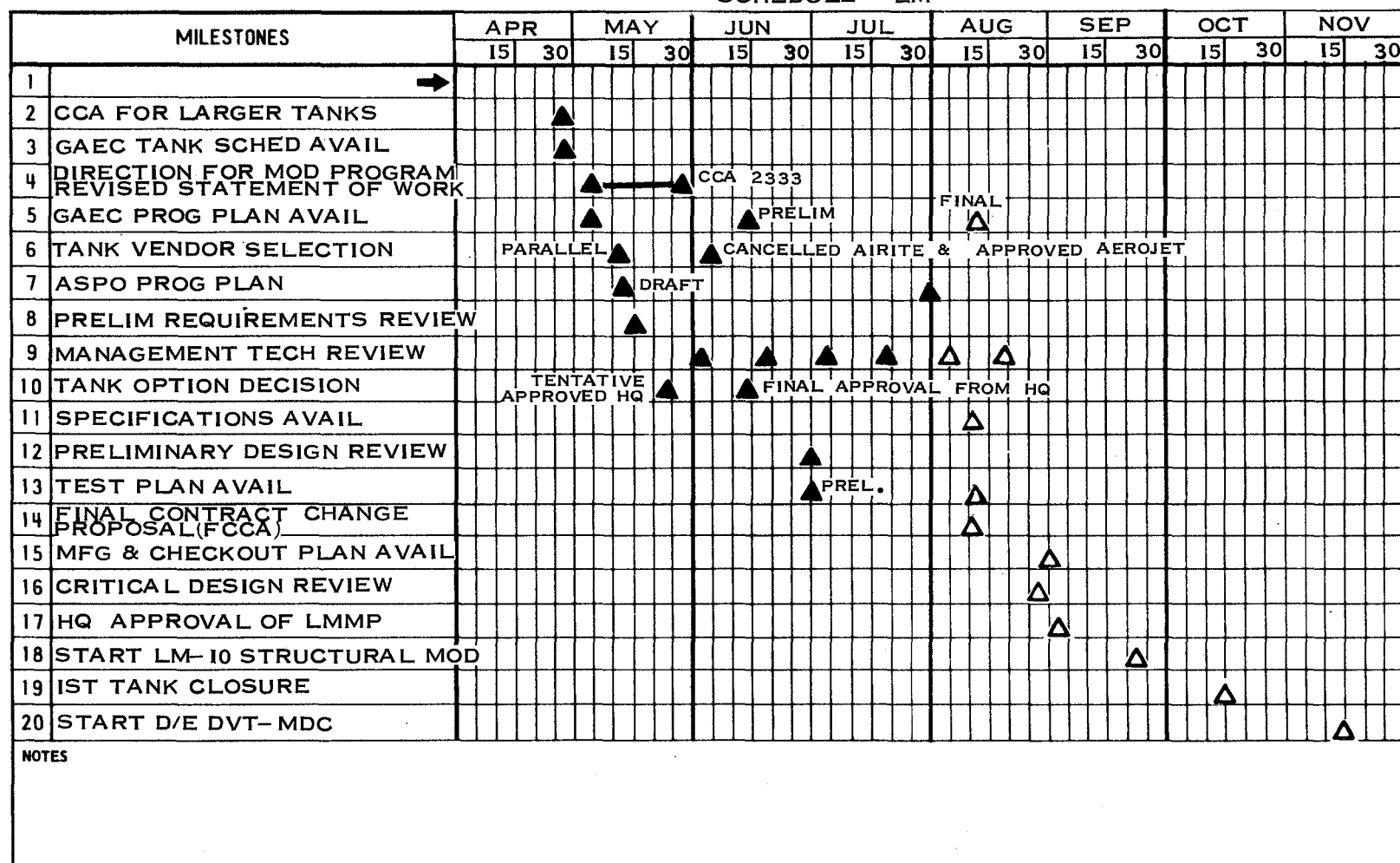
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APOLLO LUNAR EXPLORATION MISSIONS

SIGNIFICANT DECISION/ACTIVITY

SCHEDULE - LM



APOLLO LUNAR EXPLORATION MISSIONS

SIGNIFICANT DECISION/ACTIVITY SCHEDULE - ADVANCED EXTRAVEHICULAR SUITS

MILESTONES		JUNE			JULY			AUG			SEP			OCT			NOV		
		15	30		15	30		15	30		15	30		15	30		15	30	
1	→																		
2	REV TOTAL PROGRAM PROCUR PLAN																		
3	APPROV - MSC	▲																	
4	-NASA HQ							▲											
5																			
6	PRE QUAL PHASE																		
7	HQ AUTH (TWX)	▲																	
8	RFP		▲																
9																			
10	PROPOSALS RECEIVED					▲													
11	CONTRACTORS (2) GO AHEAD					▲													
12																			
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NOTES:																			

MISSION DEFINITIONS

MISSION DEFINITIONS

Mission Types

The planned flight missions of the Apollo Lunar Exploration Program are of four types which differ primarily with respect to spacecraft configuration and purpose. The four types are categorized in the following way:

<u>Mission Type</u>	<u>CSM Configuration</u>	<u>LM Configuration</u>	<u>Mission Category</u>
G	Standard Block II	Standard	First Lunar Landing
H	Standard Block II	Standard	Lunar Surface Science
I	Modified Block II	None	Lunar Orbital Science (alternate for a landing mission)
J	Modified Block II	Modified LM	Lunar Surface and Orbital Science

The plans for this program include one G-type mission, four H-type missions, and five J-type missions. An I-type mission may be substituted for any other mission.

Translunar trajectories may be of the free-return or hybrid type. The free return translunar trajectory is targeted to provide for transearth return to an acceptable entry corridor without the use of SPS or LM DPS propulsion but SM RCS maneuvers may be required. The hybrid translunar trajectory initially provides a free return circumlunar flight with a perilune above the nominal lunar parking orbit altitude. Shortly after the TLI burn a maneuver is performed to transfer to a non-free return trajectory constrained such that a safe earth return can be accomplished at some prespecified time after nominal LOI, using the SPS or the LM DPS.

The following sections define the four types of missions in greater detail and present the objectives and profiles of the ten planned missions.

Mission G

This was the first lunar landing mission. The lunar landing was made at Apollo site 2. The LM remained on the lunar surface for approximately 22 hours. A single 2-man EVA was accomplished for approximately 2 hours, 40 minutes. The total mission duration from launch to earth touchdown was approximately 196 hours.

Primary Objective:

- o Perform a manned lunar landing and return.

Subordinate Objectives:

- o Perform selenological inspection and sampling.
- o Obtain data to assess the capability and limitations of the astronaut and his equipment in the lunar surface environment.

Detailed Objectives:

- o Collect a contingency sample.
- o Egress from the LM to the lunar surface, perform lunar surface EVA operations and ingress into the LM from the lunar surface.
- o Perform lunar surface operations with the EMU.
- o Obtain data on the landing effects on the LM.
- o Obtain data on the characteristics and mechanical behavior of the lunar surface.
- o Collect samples of lunar material.
- o Determine the position of the LM on the lunar surface.
- o Obtain data on the effects of illumination and contrast conditions on crew visual perception.
- o Demonstrate procedures and hardware used to prevent contamination of the Earth's biosphere.
- o Obtain television coverage during the lunar stay period.
- o Obtain photographs during lunar landing and the lunar stay period.
- o Deploy the Passive Seismic Experiment.
- o Deploy the Laser Ranging Retroreflector Experiment.
- o Conduct the Solar Wind Composition Experiment.
- o Conduct those portions of the Apollo Lunar Field Geology Experiment (S-059) assigned to Apollo Mission G.
- o Conduct experiments S-051, Cosmic Ray Experiment, and T-029, Pilot Describing Function

Type H Missions

Missions H1 through H4 will follow Mission G and all will be flown with standard Apollo hardware. The translunar trajectories may be of either free-return or hybrid type. The LM will remain on the lunar surface up to 35 hours, during which there will be two periods of EVA by both LM crew members. The maximum radius of operation from the LM will be limited by the purge flow time limit of the OPS and is estimated to be approximately 1500 feet. Total mission duration will not exceed 11 days.

Mission H1

Missions H1 will be targeted to land at Apollo site 7 with site 5 as an alternate.

Primary Objectives:

- o Perform selenological inspection, survey and sampling in a mare area.
- o Deploy ALSEP.
- o Develop techniques for a point landing capability.
- o Develop man's capability to work in the lunar environment.

Detailed Objectives:

- o Collect a contingency sample.
- o Perform lunar surface EVA operations.
- o Perform PLSS recharge in the landed LM.
- o Obtain data on a technique for updating the pre-PDI LM state vector.
- o Obtain crew comments on their ability to recognize known surface features and determine the LM location during powered descent.
- o Collect samples of lunar material.
- o Obtain data on the characteristics and mechanical behavior of the lunar surface.
- o Obtain data on the effects of illumination and contrast conditions on crew visual perception.
- o Determine the position of the LM on the lunar surface.

- o Perform undocked AGS alignments using the AOT.
- o Obtain photographs during lunar landing and the lunar stay period.
- o Obtain photographs of candidate lunar exploration sites.
- o Obtain television coverage during the lunar stay period.
- o Deploy the Apollo Lunar Surface Experiments Package Array A (ALSEP I).
- o Conduct those portions of the Apollo Lunar Field Geology Experiment (S-059) assigned to Apollo Mission HL.
- o Conduct the Solar Wind Composition Experiment.
- o Conduct experiment T-029, Pilot Describing Function.
- o Obtain multispectral photographs of the lunar surface.
- o Inspect and obtain samples of Surveyor III if feasible.

Sites listed for the remaining H and J series missions listed below are tentative at this time.

Mission H2

The Mission H2 landing site is not yet determined.

Primary Objectives:

- o Perform selenological inspection, survey and sampling.
- o Deploy ALSEP.
- o Develop the capability to conduct a mission to a specific site.
- o Demonstrate the point landing capability.
- o Develop man's capabilities to work in the lunar environment.

Detailed Objectives:

- o Collect a contingency sample.
- o Demonstrate a technique that will improve the pre-PDI state vector.
- o Verify the capability to redesignate the landing target.
- o Collect samples of lunar material.

- o Obtain data on the lunar soil mechanical behavior, and on the surface and sub-surface characteristics.
- o Obtain quantitative data on the operational luminous environment on the lunar surface.
- o Obtain photographs during lunar landing and the lunar stay period.
- o Obtain television coverage during the lunar stay period.
- o Obtain photographs of candidate lunar exploration sites.
- o Short duration SM RCS ullage maneuvers.
- o Deploy the Apollo Lunar Surface Experiments Package Array B (ALSEP III).
- o Conduct those portions of the Apollo Lunar Field Geology Experiment (S-059) assigned to Apollo Mission H2.
- o Conduct experiment T-029, Pilot Describing Function.
- o Obtain multispectral photographs of the lunar surface.

Mission H3

The primary landing site for Mission H3 is not yet determined.

Primary Objectives:

- o Perform selenological inspection, survey, and sampling in a high-land structure.
- o Deploy ALSEP.

Detailed Objectives:

- o Collect a contingency sample.
- o Collect samples of lunar material.
- o Evaluate the effects of rough lunar terrain on landing radar and guidance system performance.
- o Obtain data on reflectance of nonvisible radiation by the lunar surface.
- o Obtain data on the lunar surface and sub-surface characteristics, and on the soil mechanical behavior.

- o Autonomous or independent navigation by the CSM (under consideration).
- o Demonstrate the capability to redesignate the landing target in both the downrange and crossrange directions.
- o Demonstrate pre-PDI LM state vector update.
- o Obtain photographs during lunar landing and the lunar stay period.
- o Obtain television coverage during the lunar stay period.
- o Deploy the Apollo Lunar Surface Experiments Package Array C (ALSEP IV).
- o Conduct those portions of the Apollo Lunar Field Geology Experiment (S-059) assigned to Apollo Mission H3.

Mission H4

The primary lunar landing site for Mission H4 is not yet determined.

Primary Objectives:

(Primary objectives have not been established for Mission H4. The following representative objectives are for information only.)

- o Perform selenological inspection, survey and sampling.
- o Deploy ALSEP.

Detailed Objectives: (representative; for information only)

- o Conduct the lunar field geology experiment.
- o Deploy Apollo Lunar Surface Experiments Package Array D (ALSEP II).
- o Obtain television coverage during the lunar stay period.

Type J Missions

Mission J1 through J5 will follow the H-series and will be flown with modified Apollo hardware designed to provide additional hover capability. Modifications to extend mission duration and lunar surface stay time, to increase landed payload and sample return, to extend lunar surface EVA operations and increase mobility, and to provide for scientific experiments and mapping to be accomplished in lunar orbit are also being considered.

An interval of lunar orbit coast up to four days may be available between rendezvous and TEI for lunar orbit experiments operation and mapping. Earlier operation is under study. A 44-minute period of EVA (from hatch egress to ingress) will be conducted to recover data from the scientific instrument module (SIM) in the SM. Total mission duration will not exceed 16 days.

Neither primary nor detailed objectives have yet been established for Type J missions. The objectives that follow are representative and are for information only.

Mission J1

The primary lunar landing site for Mission J1 has not yet been determined.

Primary Objectives:

- o Perform selenological inspection, survey and sampling.
- o Deploy modified ALSEP (MALSEP).
- o Perform a lunar orbital science survey.
- o Demonstrate the capabilities of the modified PLSS and OPS.

Missions J2 through J5

The lunar landing sites for these missions are still under study.

Primary Objectives:

- o Perform selenological inspection, survey and sampling.
- o Deploy MALSEP.
- o Perform a lunar orbital science survey.

Mission I

This mission is a potential alternate for any of the landing missions. It would be a lunar orbit only flight for the purpose of mapping a large area of the lunar surface and exploring it with remote sensors. The area overflown would include as much as but no more than 200 degrees of longitude between 45 degrees south and 45 degrees north latitude. A hybrid translunar trajectory would be flown, and the CSM would be inserted into a lunar orbit of 45 degrees inclination using multiple-impulse techniques. Lunar orbit mapping and scientific activities would be conducted for approximately eight days, after which multiple-impulse techniques would again be used to inject the spacecraft into a transearth trajectory.

Primary Objectives:

- o Perform a lunar orbital science survey in an orbit of high inclination.
- o Obtain metric and panoramic photographs for lunar mapping.

STATEMENT OF WORK
CSM LUNAR EXPLORATION MISSIONS

JULY 16, 1969

(IMPLEMENTATION OF THIS WORK
IS NOT YET APPROVED)

SCOPE

The Contractor shall be responsible for the integration of scientific experiments described herein, for modification to the CSM required to accommodate the experiments and for obtaining increased CSM mission flexibility in conjunction with a lunar landing or a CSM alone lunar orbit mission. The Contractor shall perform the associated analysis, certification, and testing, and provide the necessary documentation consistent with existing contract provisions.

COMMAND AND SERVICE MODULE MODIFICATIONS

Structures Subsystem Modifications

The following modifications are required for the service module (SM) and command module (CM) structures.

Structure Modification for the SM

A scientific instrument module (SIM) shall be provided for CSM's 112 through 115A to mount scientific experiments for installation in Section I of the service module. The SIM shall be capable of being removed from the SM while the CSM is in a stacked configuration for checkout and alignment of the experiments. The SIM shall be made to comply with maximum handling size in the vehicle assembly building (VAB) and launch pads 39 A&B.

The SIM door shall be a structural pyrotechnically jettisonable panel allowing for a maximum unobstructed opening in flight. The door design shall provide for experiment access as necessary for such things as film installation and instrument servicing. Additional protection shall be provided as required for thermal and RCS plume impingement protection of Sector I after door jettison.

The SIM shall include all of the required mounting provisions for instruments, equipment, mechanical devices and electrical harnesses.

Provisions for installing a 50 percent increase in cryogenic capability shall be added.

Structure Modifications for the CM

Support structures shall be provided for new equipment control panels as required. Structural mounting shall be provided for additional stowage as required.

Stowage Modifications

Stowage shall be provided for return of experiment data including film and nuclear particle detectors. Additional stowage for a third sample return container shall be provided in the CM.

Stowage of consumables shall be provided in support of lunar exploration missions for periods up to the maximum provided by the modified CSM cryo capability.

Stowage shall be provided for extravehicular activity equipment if performed from the CM for data retrieval from the SIM.

Electrical Power Subsystem Modifications

The primary low level dc power source for the experiments and mechanisms shall be derived from existing circuit breakers. High power requirements shall be supplied by the SM busses, appropriately fused, and shall be controlled remotely from the CM. All ac power requirements shall be supplied by the CM ac busses through circuit breakers. Controls for the experiments and mechanisms shall be located on a control panel in the CM. Overlay wire harnesses shall be installed in the CM and SM, mating with the SM Sector I equipment at a new connector interface.

Controls for the additional cryogenics shall be provided in the CM. The Sector I harness shall be configured to allow the cryogenic harness to be installed independently from the SIM.

Communications and Data Subsystem Modifications

The experiment data system shall utilize the existing CSM capability. In parallel, the contractor shall proceed with design and development of the expanded data system. Planning shall be for implementation of the expanded system on the earliest CSM consistent with the defined delivery schedule of this CCA.

Existing Data System

The present scientific data experiment transmission requirements shall be fulfilled by time sharing the existing S-band RF link. Use shall be made of unassigned PCM data channels and the three unused scientific instrumentation subcarrier oscillators (95 kHz, 125kHz, and 165 kHz) to transmit the experiment data.

a. The existing PCM channel usage shall be optimized for experiment data handling by considering low priority data tradeoffs and possible reassignments of high and low bit rate channels.

b. In addition, subcommutating experiment data channels shall be utilized in conjunction with channel reassignment.

Expanded Data System

Provisions shall be made for an additional S-band RF link for simultaneous transmission of both real time and stored (recorded) scientific experiment

data via the existing high gain antenna. This system will provide for handling a variety of data formats such as PCM, FM analog, and video.

Provisions shall be made for the recovery of data such as that obtained on the lunar far side. This equipment shall have the capability of storing up to one hour of wide band digital and analog data.

Environmental Control Subsystem Modifications

Consumables

The LiOH canister quantities shall be based on the present 12 hour replacement cycle.

Cryogenic Storage Subsystem Modifications

Cryogenic storage capability shall be increased by 50% by adding one Beech Aircraft (BAC) Block II Apollo oxygen tank, one BAC Block II hydrogen tank, and the additional valve modules, signal conditioners and wiring to provide the necessary control and management functions. Cryogenic control for the two added cryogenic tanks will be accomplished with relays in lieu of motor switches.

Controls and Displays

Standard displays and controls for the experiment instruments and added cryogenics shall be provided in the CM for all of the lunar exploration missions. Typical functions to be considered are power on, power off, deployment, calibration and housekeeping.

EVA Provisions

Provisions will be made for extravehicular activity (EVA) to retrieve experiment data from the SIM at the completion of the lunar science portion of the mission. Design shall be based on use of the Portable Life Support Systems/Oxygen Purge System (PLSS/OPS) with egress and ingress through the CM. An alternate design shall be pursued utilizing a high pressure, low flow oxygen and communication umbilical to back up the Life Support System. For lunar landing missions the LM will be retained on the CSM after rendezvous for PLSS/OPS storage and disposal until the experiments have been completed, and EVA accomplished. For CSM alone missions, stowage for the PLSS/OPS shall be provided in the CM.

EVA handrails, handholds, foot restraints and other aids shall be provided on the CM and SM as necessary to facilitate retrieval of data from the SIM.

MOCKUP AND TRAINING

The following mockups shall be provided as a minimum. Additional requirements shall be proposed in the Mockup Plan.

An Engineering mockup of the SM SIM shall be provided to evaluate experiment mounting layout, view angles, accessibility, wiring interface, etc. Another SIM mockup shall be provided to MSC and updated as required for one "g" training.

Mod kits shall be provided to update mockup MSC-1 as required to support crew training for launch and entry stowage.

Mod kits shall be provided for updating the CM simulator crew compartment and loose equipment stowage.

A CM mockup shall be provided at Downey to reflect those changes described herein.

A mockup shall be provided to MSC sufficient to allow underwater training for tasks associated with EVA and zero "g" evaluations.

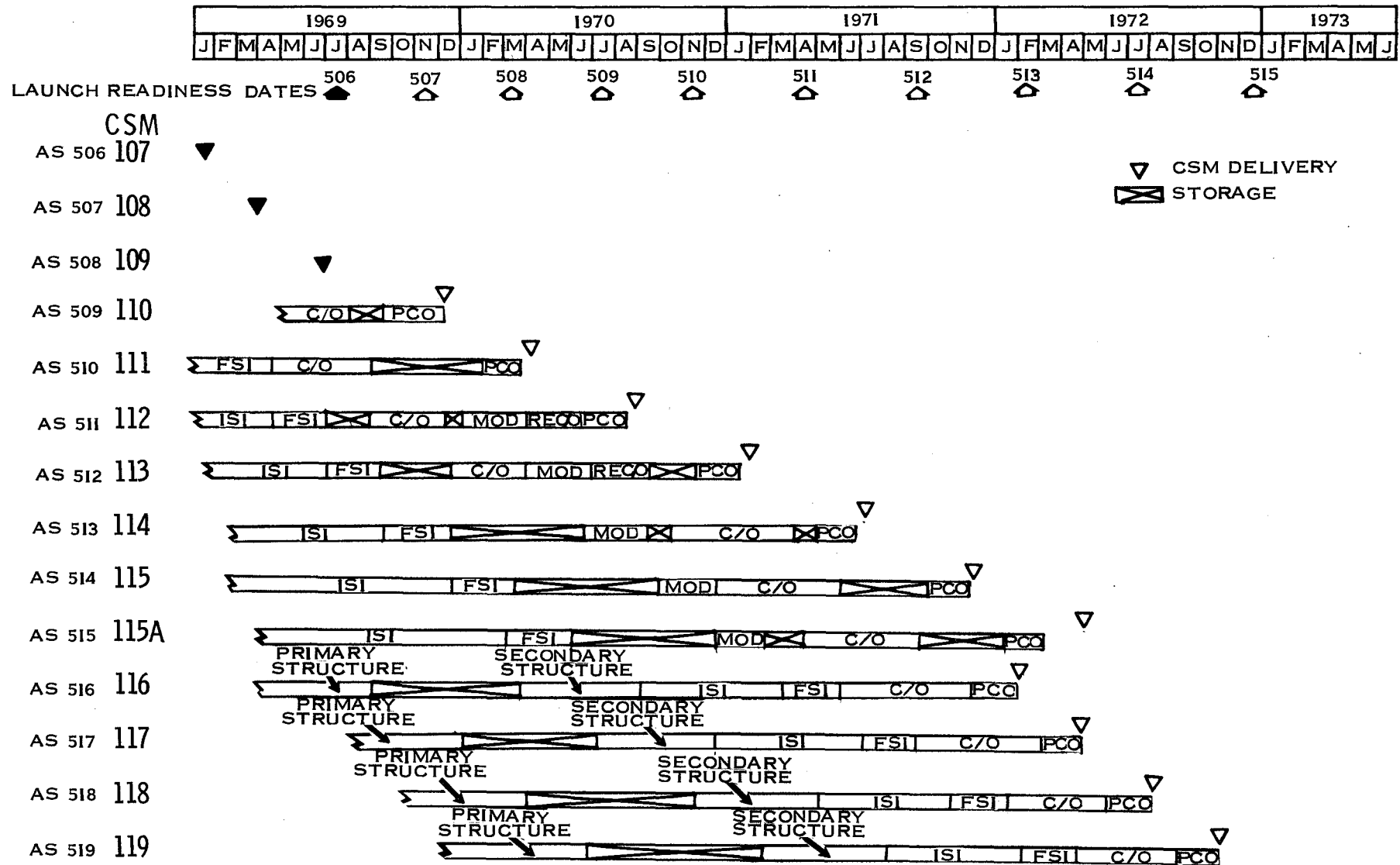
KSC egress trainer shall be updated as required.

Training courses, procedures, and documentation shall be provided as required for associated changes.

APOLLO LUNAR EXPLORATION MISSIONS

CSM MANUFACTURING AND CHECK OUT SCHEDULE

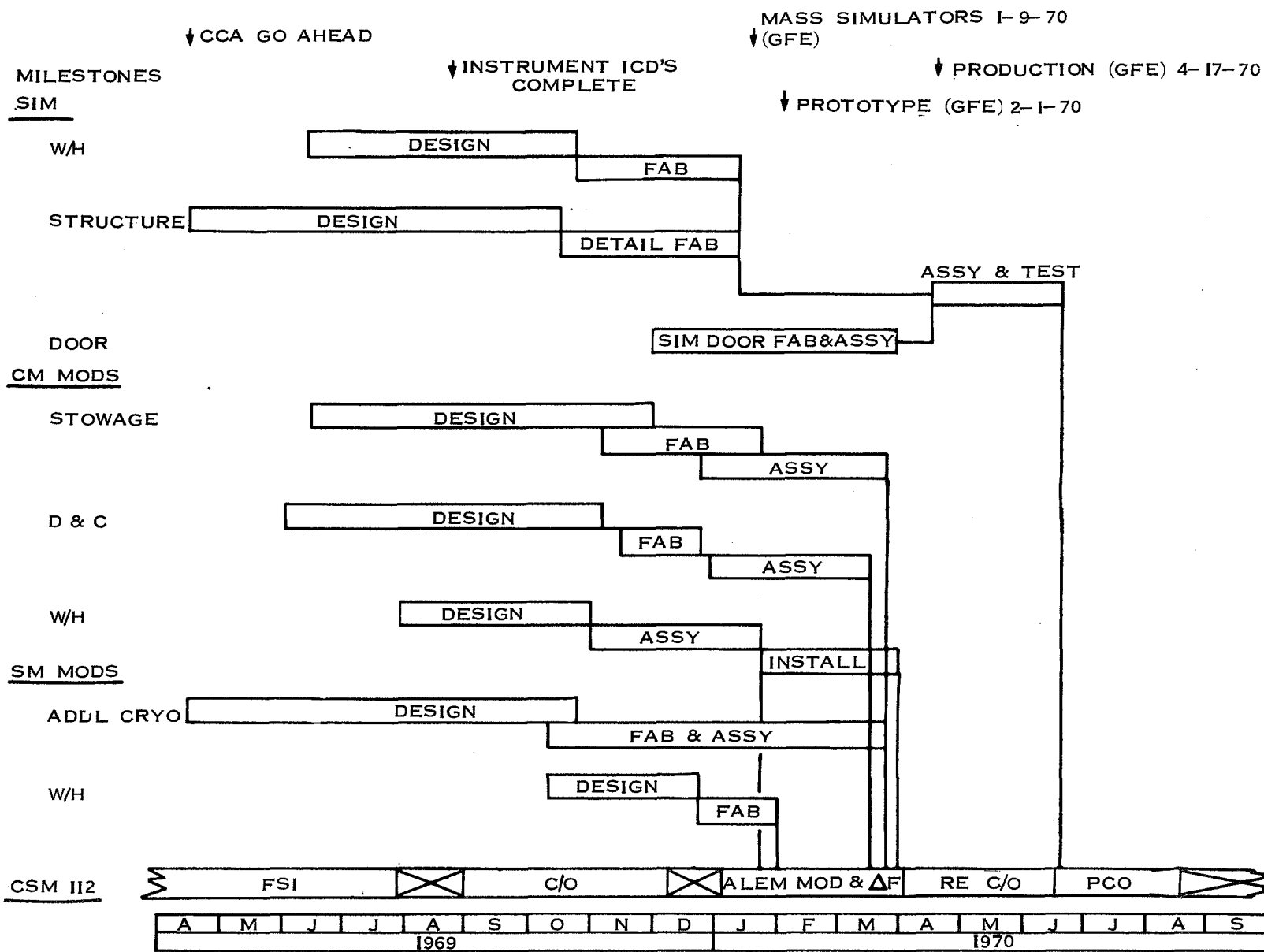
Attachment C
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7-30-69

APOLLO LUNAR EXPLORATION MISSIONS

FIRST ARTICLE SCHEDULE (CSM II2)



EXTRACT FROM
STATEMENT OF WORK
LM LUNAR EXPLORATION MISSION
JUNE 5, 1969

EXTRACT FROM
STATEMENT OF WORK
LM LUNAR EXPLORATION MISSION

JUNE 5, 1969
(LARGER TANKS ONLY)

SCOPE

The contractor shall supply the necessary skills, services, materials and equipment to conduct a program of engineering, manufacturing, testing, procurement and planning in order to provide NASA with the design and necessary planning for the modification of Lunar Modules 10 through 14. The development of the LM modifications shall be in accordance with all existing Apollo LM Program procedures, specifications, ICD's, documentation terms and conditions as defined under the provisions of NASA contract NAS 9-1100.

DESIGN REQUIREMENTS

Structures and Mechanisms

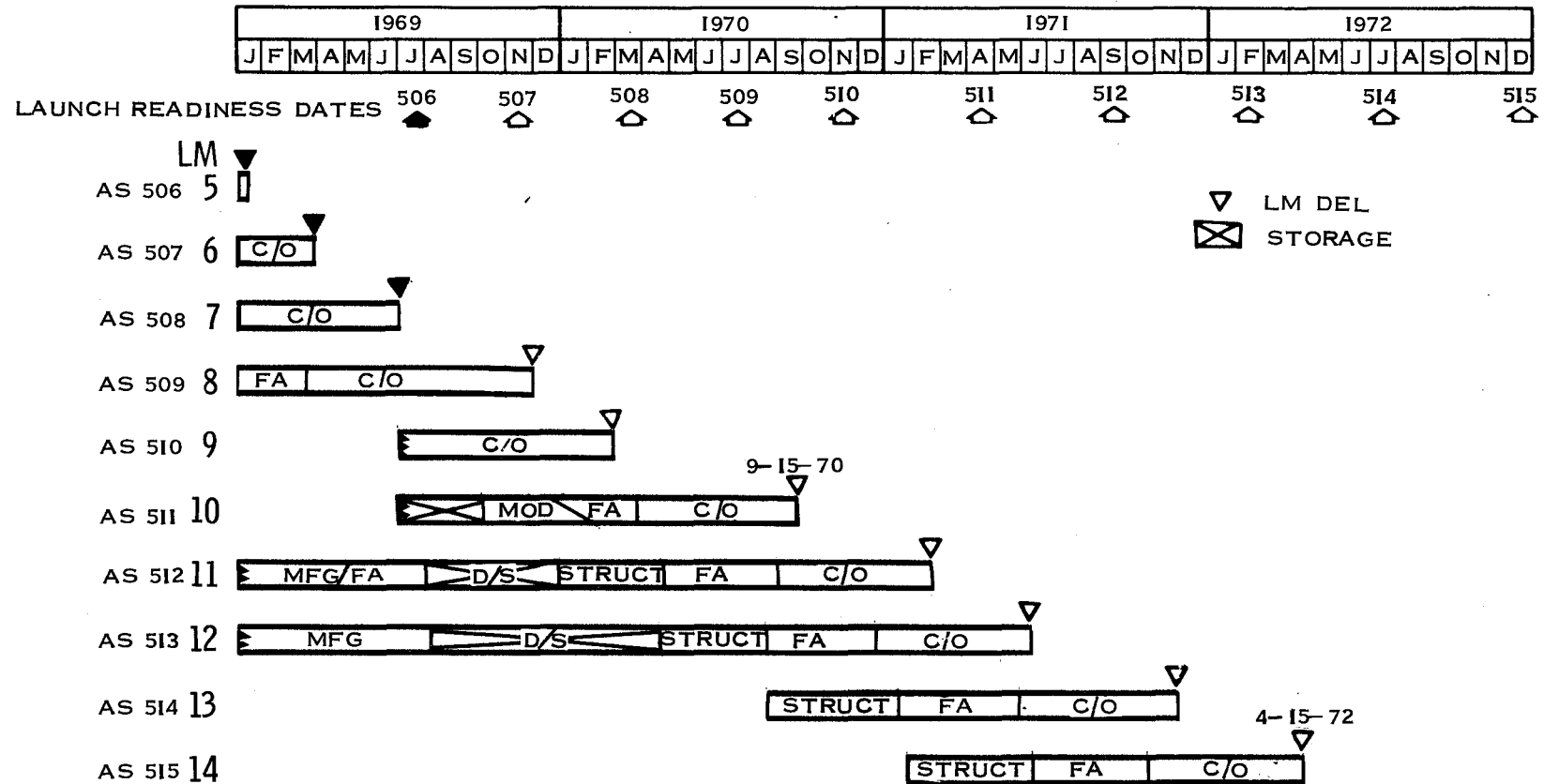
This modification shall be incorporated as a block change on LM-10 and subsequent. Changes shall be made inline as opposed to retrofit to the maximum degree practical.

The LM will have the elongated (3.36 in.) hemispherical-end-dome descent propellant tanks, with the associated descent stage structural and piping modifications.

Positive margins are to exist in both the modified and existing structure to ensure the structural integrity of the vehicle for the launch-to-boost environment, all docking and docked maneuvers and the lunar landing. Safety margins existing in LM-9 configuration will not be reduced prior to detailed NASA review and approval. Adequacy of the landing gear shall be verified by analysis and test as necessary for the heavier vehicle.

Note: CCA 2205 which authorizes enlarged tanks, is to be implemented in such a fashion that it is not dependent upon any element of the total LMMP design effort authorized by CCA 2333. Specifically LM-10 and subsequent shall be capable of performing lunar landing missions in which all or any portions of the additional propellant is used in the descent burn.

APOLLO LUNAR EXPLORATION MISSIONS LM MANUFACTURING SCHEDULES



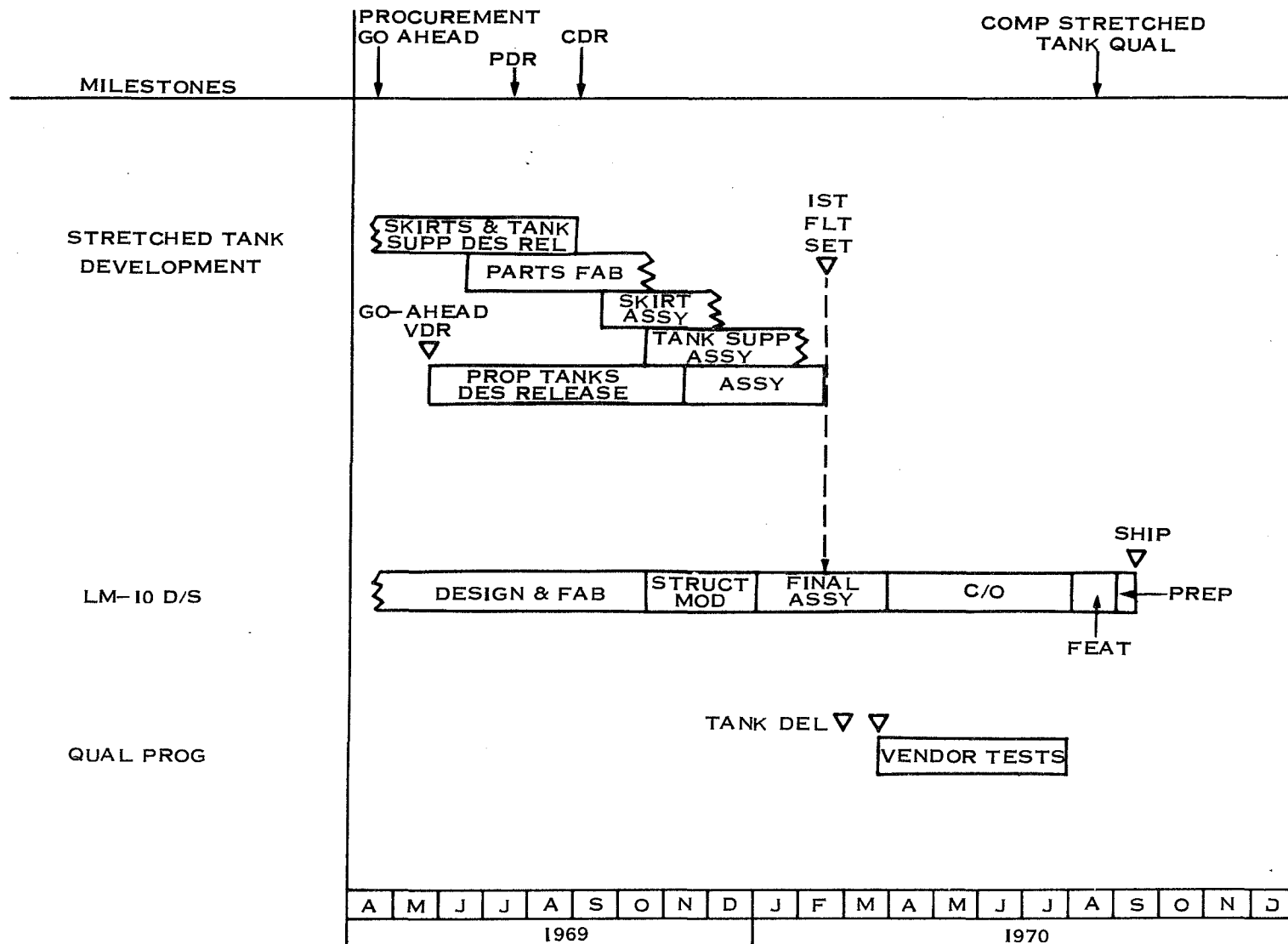
ABOVE SCHEDULE IS FOR D/S WHICH IS PACING

APOLLO LUNAR EXPLORATION MISSIONS

FIRST ARTICLE SCHEDULE - LM-10
(LARGER TANKS ONLY)

Attachment C

Page 11 of 19



ALEM LM D/S TANK MFG & TEST SCHEDULE

MILESTONES		CY 1969												CY 1970												CY 1971												CY 1972													
		J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D		
1	→																																																		
2	GO AHEAD				▼																																														
3																																																			
4	COMPL DESIGN DWGS						▼																																												
5																																																			
6	DEL FIRST VEH.SET(4 TANKS)(LM-10)													▼																																					
7																																																			
8	COMPL QUAL TANKS														▼																																				
9																																																			
10	COMPL QUAL TEST																						▼																												
11																																																			
12	DEL OTHER VEH.SETS																																																		
13	SECOND SET (LTA-5)															▼																																			
14	THIRD SET (LM-11)																▼																																		
15	FOURTH SET (LM-12)																							▼																											
16	FIFTH SET (LM-13)																								▼																										
17	SIXTH SET (LM-14)																									▼																									
18	SEVENTH SET (SPARE)																										▼																								
19	EIGHT SET (SPARE)																												▼																						
20																																																			
NOTES																																																			

EXTRACT FROM
STATEMENT OF WORK
IM LUNAR EXPLORATION MISSION
JUNE 5, 1969

(IMPLEMENTATION OF THIS WORK
IS NOT YET APPROVED)

EXTRACT FROM STATEMENT OF WORK

LM LUNAR EXPLORATION MISSION

JUNE 5, 1969

LARGE TANKS AND LMMP

SCOPE

The contractor shall supply the necessary skills, services, materials and equipment to conduct a program of engineering, manufacturing, testing, procurement and planning in order to provide NASA with the design and necessary planning for the modification of Lunar Modules 10 through 14. The development of the LM modifications shall be in accordance with all existing Apollo LM Program procedures, specifications, ICD's, documentation terms and conditions as defined under the provisions of NASA contract NAS 9-1100.

Note: The modifications delineated in this extract are the total modifications in planning for ALEM. To date, the only approved modification is the elongated descent propellant tanks, with the associated descent stage structural and piping modifications.

DESIGN REQUIREMENTS

Structures and Mechanisms

All modifications shall be incorporated as a block change on LM-10 and subsequent. Changes shall be made inline as opposed to retrofit to the maximum degree practical.

The LM will have the elongated (3.36 in.) hemispherical-end-dome descent propellant tanks, with the associated descent stage structural, thermal and piping modifications.

Positive margins are to exist in both the modified and existing structure to ensure the structural integrity of the vehicle for the launch-to-boost environment, all docking and docked maneuvers and the lunar landing.

Safety margins existing in LM-9 configuration will not be reduced prior to detailed NASA review and approval. Adequacy of the landing gear shall be verified by analysis and test as necessary for the heavier vehicle.

The modified LM shall be configured for a 78 hr. mission; any shorter mission capability will be obtained by offloading consumables.

One descent stage corner quadrant shall be made available for payload stowage, in addition to the Scientific Equipment Bay; payload carried in the Scientific Equipment Bay will meet the present interface requirements. The payload for the corner quadrant is not yet defined. Pending such definition, GAC shall identify hard points for attachment and mass moment characteristics permissible.

If no payload is supplied for the SEQ, ballast may be carried to provide the necessary landing radar dynamic stability and cg control if required.

The descent stage corner quadrants shall be configured to accommodate the increased equipment requirements in such a manner as to minimize the residual propellant effects of cg offsets within the payload requirements.

STRUCTURE and MECHANISMS (Cont'd)

Structural analysis and test shall certify capability for all of the conditions defined by the performance cases. Ballast required for cg control in lieu of payload in empty quadrant and/or SEQ shall be defined.

Crew Provisions

Provisions shall be made in the ascent stage cabin to provide suitable crew facilities for the longer mission and increased cabin activity.

An improved urine and PLSS condensate waste management system shall be provided.

Provisions shall be included for 7 PLSS recharges; each recharge will require 11.3 lb. of water, 1.2 lb. of oxygen, one battery (5.5 lb.) and one LiOH cartridge (6.8 lb.).

Electrical

A solar-cell array shall be used to provide the primary electrical power during the lunar surface phase; the array will be deployed after the lunar landing. The array should not require reorientation for a 78-hour staytime after the initial erection.

Three primary descent batteries shall be used to provide the electrical power during the earth launch-to-transposition and docking, preseparation checkout-to-solar array deployment and peaking loads during solar array operation. The vehicle design shall be such that four primary descent batteries may be utilized if desired without any change to vehicle configuration except addition of a battery.

Electronics

Provisions shall be made for shirt-sleeve voice communications.

Fluids

The descent propulsion pressurization system shall provide up to 190 hour standby time.

Operation of the descent engine shall be verified for the worst case conditions established by the performance requirements. The maximum capability to use additional V at $T/W = 1$ shall be defined and the necessary verification tests identified.

A separation weight of 36,322 lb. and total usable descent propellant quantity of 19,071 lb. (18,621 usable for nominal delta-V) shall be used for DPS design studies.

Increased ascent delta-V and/or return payload capability shall be provided only within the present ascent propulsion system.

Increased oxygen storage capacity shall be provided by adding a LM descent GOX tank.

Active spacecraft heat rejection shall be by water sublimation.

Increased water storage capacity shall be provided by adding a LM descent water tank.

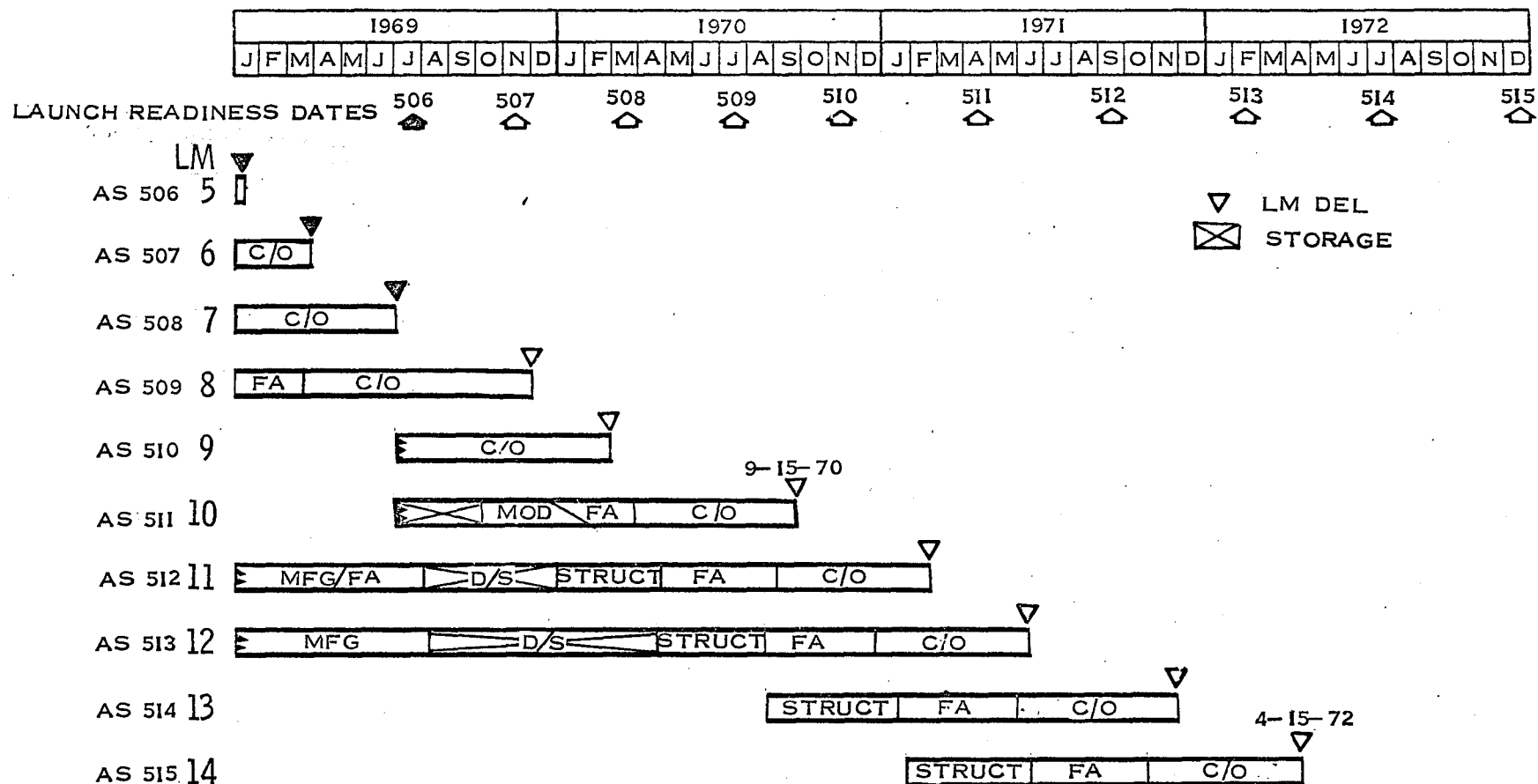
The ascent stage cabin environment shall be suitable for unsuited operations and sleep during the period on the lunar surface. "Shirtsleeve" environment shall be as specified in NASA TWX PP6-T45-69-PP6-T0237, dated April 1, 1969.

APOLLO LUNAR EXPLORATION MISSIONS

LM MANUFACTURING SCHEDULES

Attachment C

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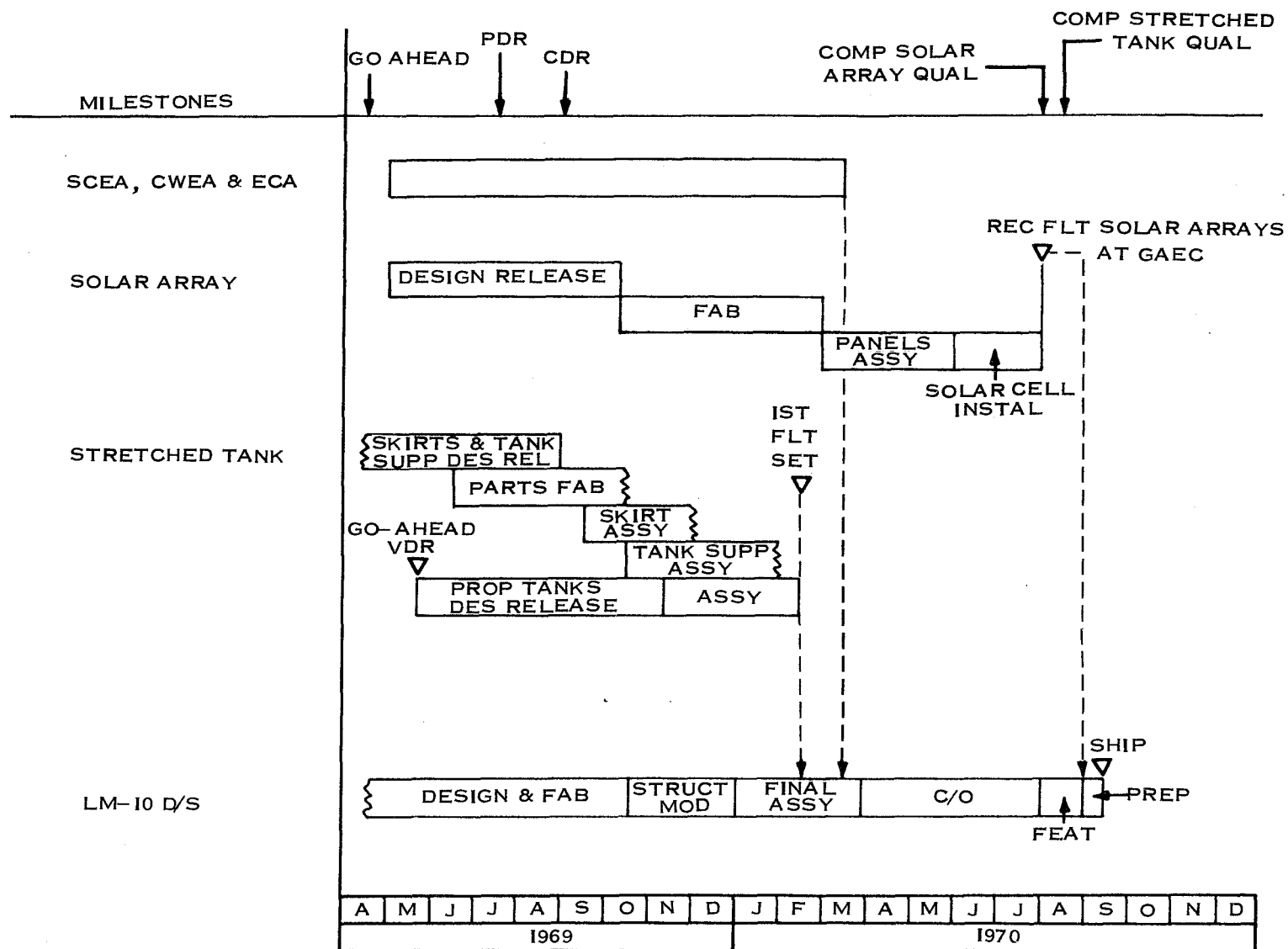


ABOVE SCHEDULE IS FOR D/S WHICH IS PACING

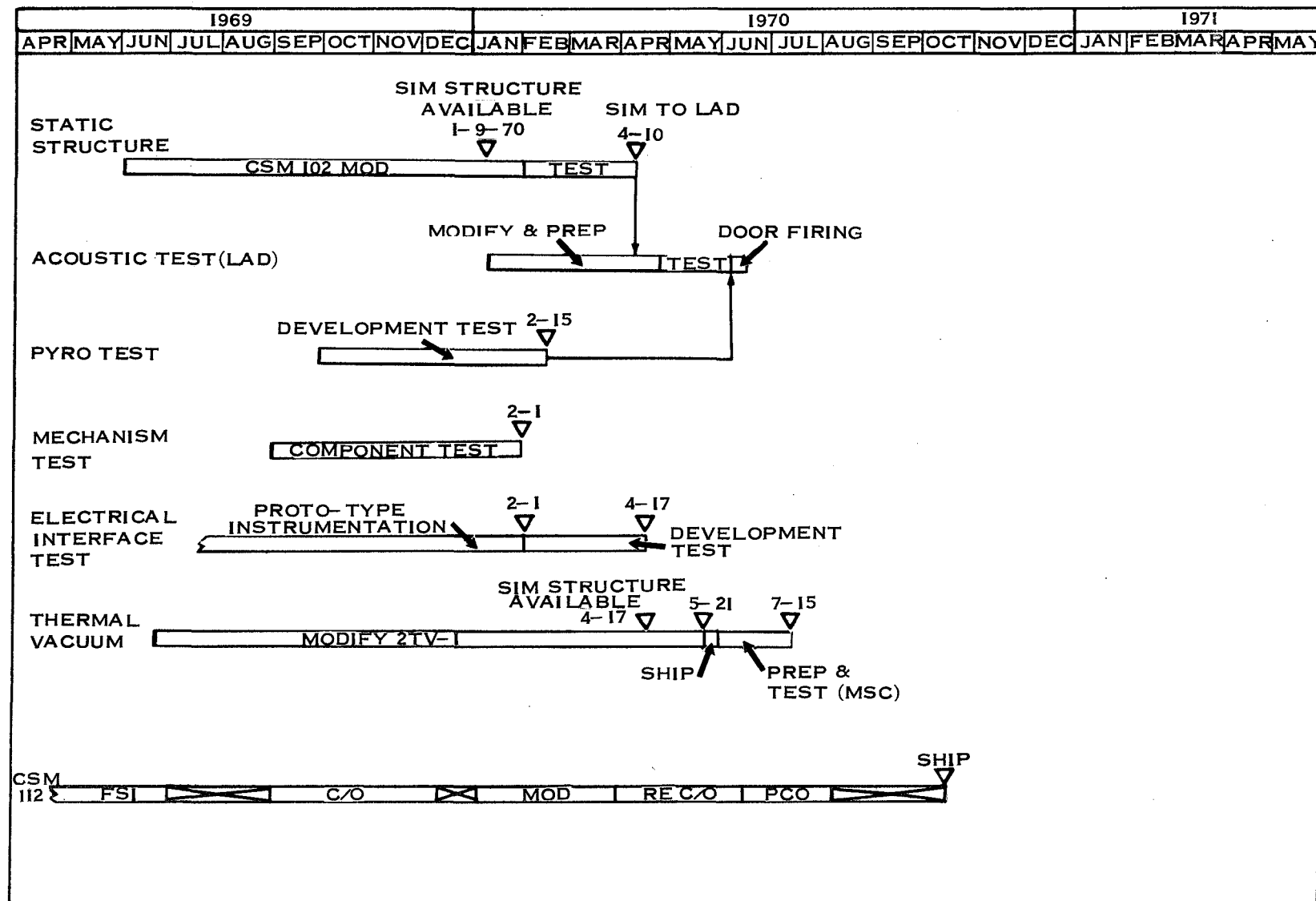
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APOLLO LUNAR EXPLORATION MISSIONS

FIRST ARTICLE SCHEDULE - LM-10
(LARGER TANKS PLUS LMMP MODS)

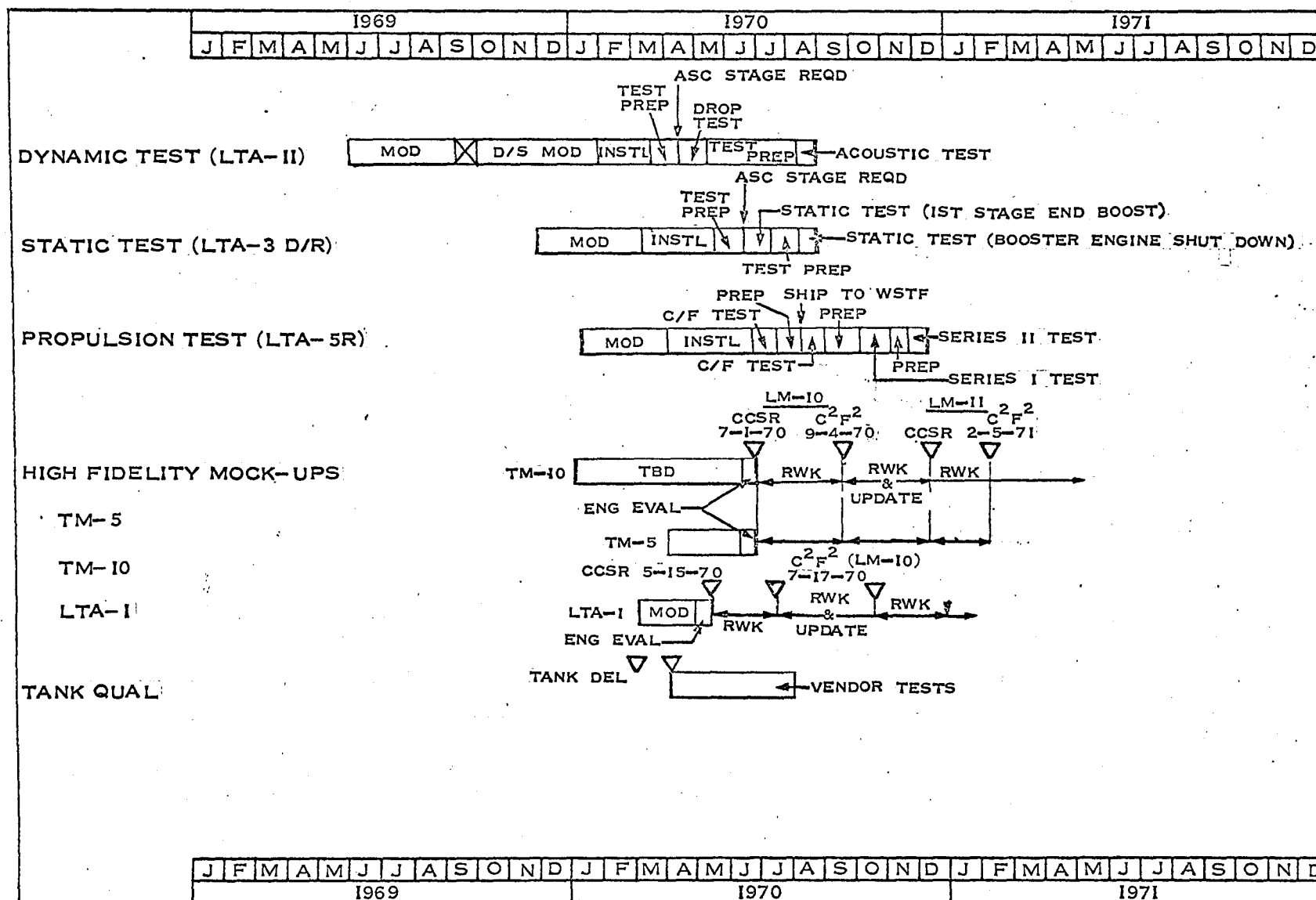


APOLLO LUNAR EXPLORATION MISSIONS DEVELOPMENT AND CERTIFICATION TEST

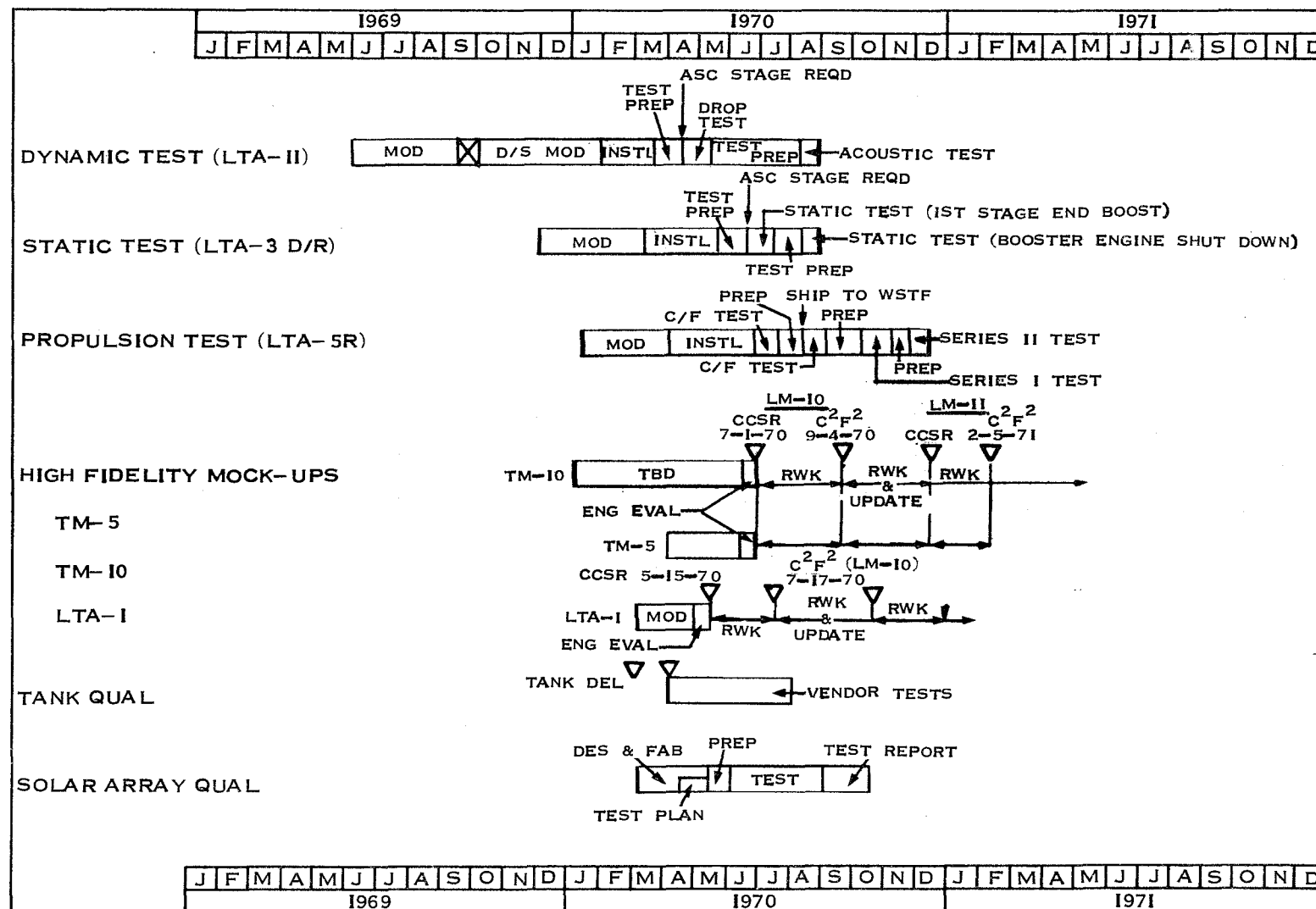


APOLLO LUNAR EXPLORATION MISSIONS

LM GROUND TEST (LARGE TANKS ONLY)



APOLLO LUNAR EXPLORATION MISSIONS LM GROUND TEST (LARGE TANKS AND LMMP)



APOLLO LUNAR EXPLORATION MISSIONS
EXTENDED PLSS/SECONDARY LIFE SUPPORT SYSTEM (SLSS)

• PLSS

- Same as Existing - 6 PLSS except
 - Add larger water tank
 - Increase oxygen storage pressure

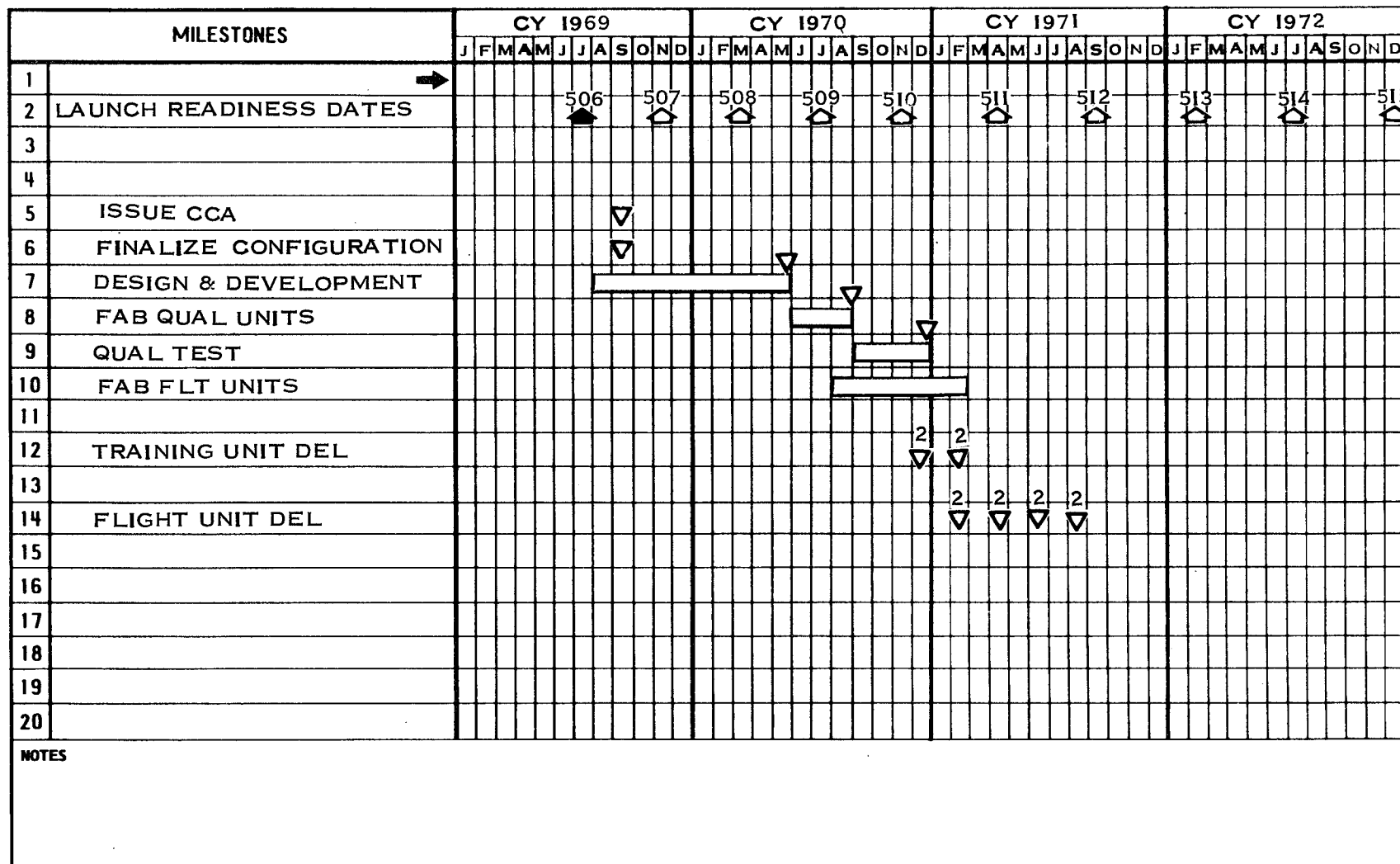
• SLSS

- Same as Current OPS except
 - 1-1 $\frac{1}{2}$ hours useful time
 - Includes liquid cooling capability
 - Wet weight 45.9 pounds
 - O₂ stored at 7500 psi

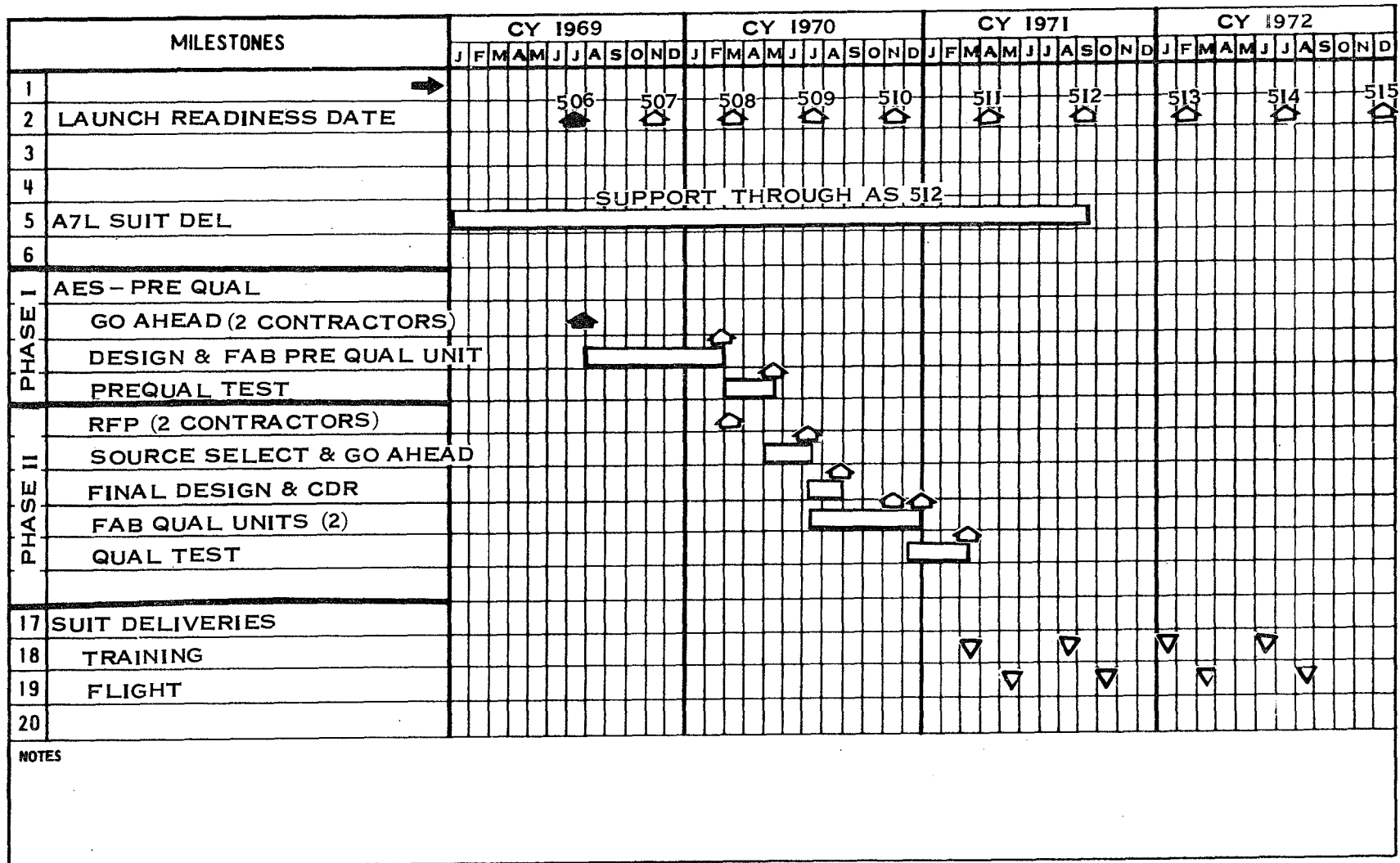
7-30-69

APOLLO LUNAR EXPLORATION MISSIONS

EMU EXTENDED PLSS/SLSS SCHEDULES



APOLLO LUNAR EXPLORATION MISSIONS ADVANCED EXTRAVEHICULAR SUIT (AES)



APOLLO LUNAR EXPLORATION MISSIONS

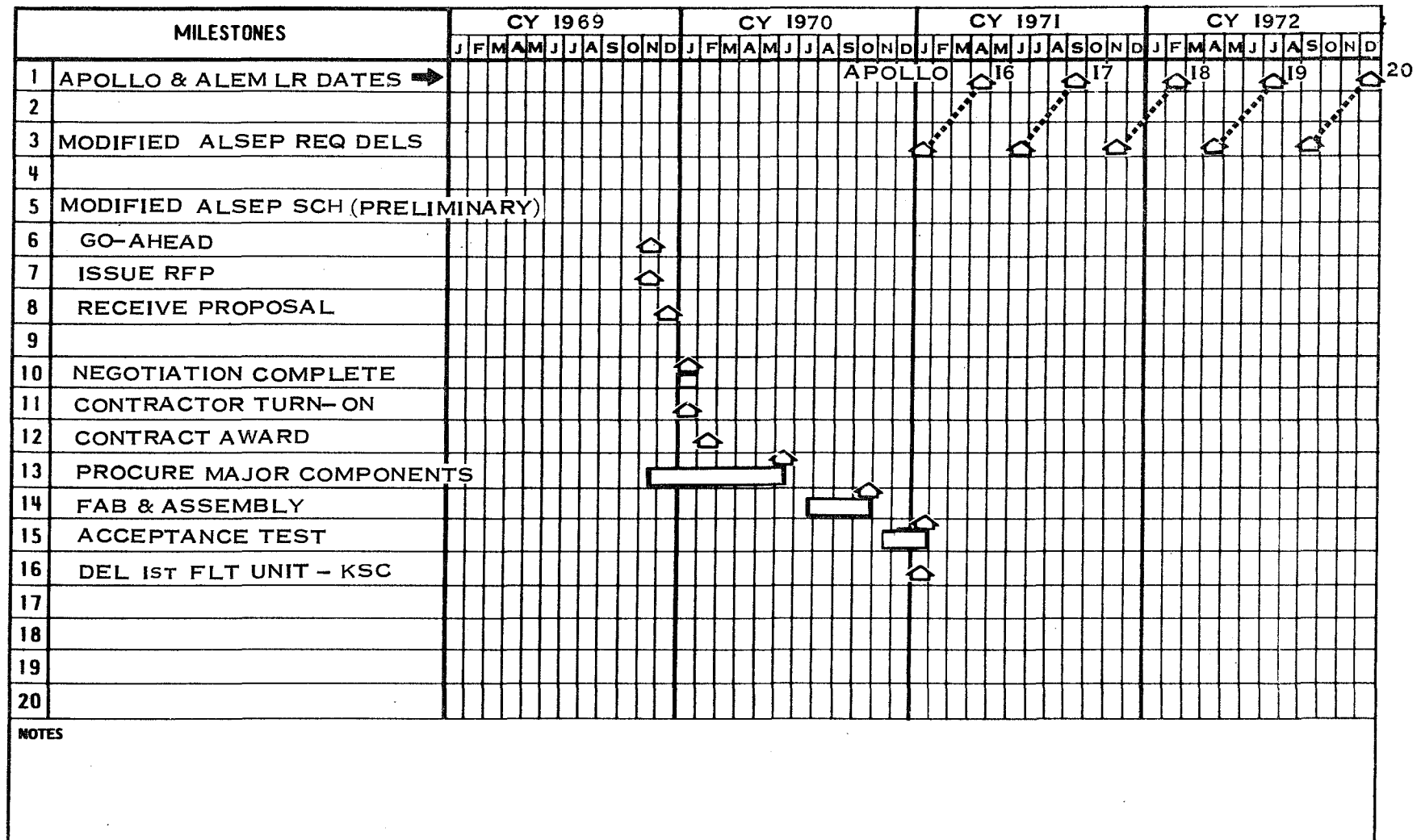
Modified ALSEP Candidate Experiments

- Passive Seismometer
- Lunar Surface Magnetometer
- Cold Cathode Gauge
- Active Seismic
- Water Detector
- Radiometer (Astronomy)
- Cone Penetrometer
- Laser Retro-Reflector
- Lunar Survey Staff
- Sample Return Containers
- Hand Tools
- Stereo Camera
- Electric Field Detector
- Drill (10 Meter)
- Heat Flow Thermal Probe
- Lunar Gravimeter
- Mass Spectrometer (Atmos.)
- Sky Brightness Photometer
- High Z Cosmic Ray
- Engineering Experiments
 - TV Camera
 - Dust Detector
 - Radiometers
- Meteoroid Detector

7-30-69

APOLLO LUNAR EXPLORATION MISSIONS

MOD ALSEP



APOLLO LUNAR EXPLORATION MISSIONS

LUNAR ORBIT SCIENCE EXPERIMENTS/MISSION ASSIGNMENT MATRIX

EXPERIMENT	INVESTIGATOR	APOLLO16	APOLLO17	APOLLO18	APOLLO19	APOLLO20
<u>SUBCOMMITTEE EVALUATION - CATEGORY I:</u>						
X-RAY SPEC	ADLER	X	X	X		
GAMMA-RAY SPEC	ARNOLD	X	X	X		
FAR UV SPEC	FASTIE				X	X
MASS SPEC	HOFFMAN		X	X		
BISTATIC RADAR	HOWARD				X	X
MULTIFREQ MW RAD	JONES					X
IR SCAN RAD	LOW				X	X
24" PAN CAMERA	MASURSKY	X	X	X		
LYMAN ALPHA	POTTER	X				
3" MAPPING CAMERA	SASSER		X	X	X	X
S- BAND TRANSP	SJOGREN	X	X	X	X	X
<u>SUBCOMMITTEE EVALUATION - CATEGORY II:</u>						
ALPHA PARTICLE	GOENSTEIN	X	X	X		
EM SOUNDER "A"	WARD				X	
<u>EXPERIMENTS UNDER SPECIAL STUDY:</u>						
SUBSATELLITE IMAGING RADAR	COLEMAN/ANDERSON BROWN				X	X
<u>EXPERIMENT SUPPORT EQUIPMENT:</u>						
STELLAR REF CAMERA		X	X	X	X	X
LASER ALT			X	X	X	X

APOLLO LUNAR EXPLORATION MISSIONS

Orbital Science Instrumentation Delivery Requirements

Flight Hardware

<u>CSM</u>	<u>Deliver to</u>	<u>Date</u>
112	NR	4/17/70
113	NR	6/12/70
114	NR	12/18/70
115	NR	2/12/71
115A	NR	6/4/71

Functional Prototype

<u>Use</u>	<u>Deliver to</u>	<u>Date</u>
EMI & 2TV-1 Test	NR	3/20/70

Mass Simulators

<u>Use</u>	<u>Deliver to</u>	<u>Date</u>
Acoustic Test	NR	1/9/70

Mock-ups (trainers)

<u>Use</u>	<u>Deliver to</u>	<u>Date*</u>
M-28	NR	8/31/69
MSC-1	MSC	4/30/70
1-g Trainer	MSC	5/31/70
0-g Trainer	MSC	5/15/70
KSC-E	KSC	5/31/70
CMS-1	MSC	8/31/70
CMS-2	KSC	10/30/70
M-18	NR	8/31/69

*Delivery dates are in support of Apollo 16 (CSM 112).

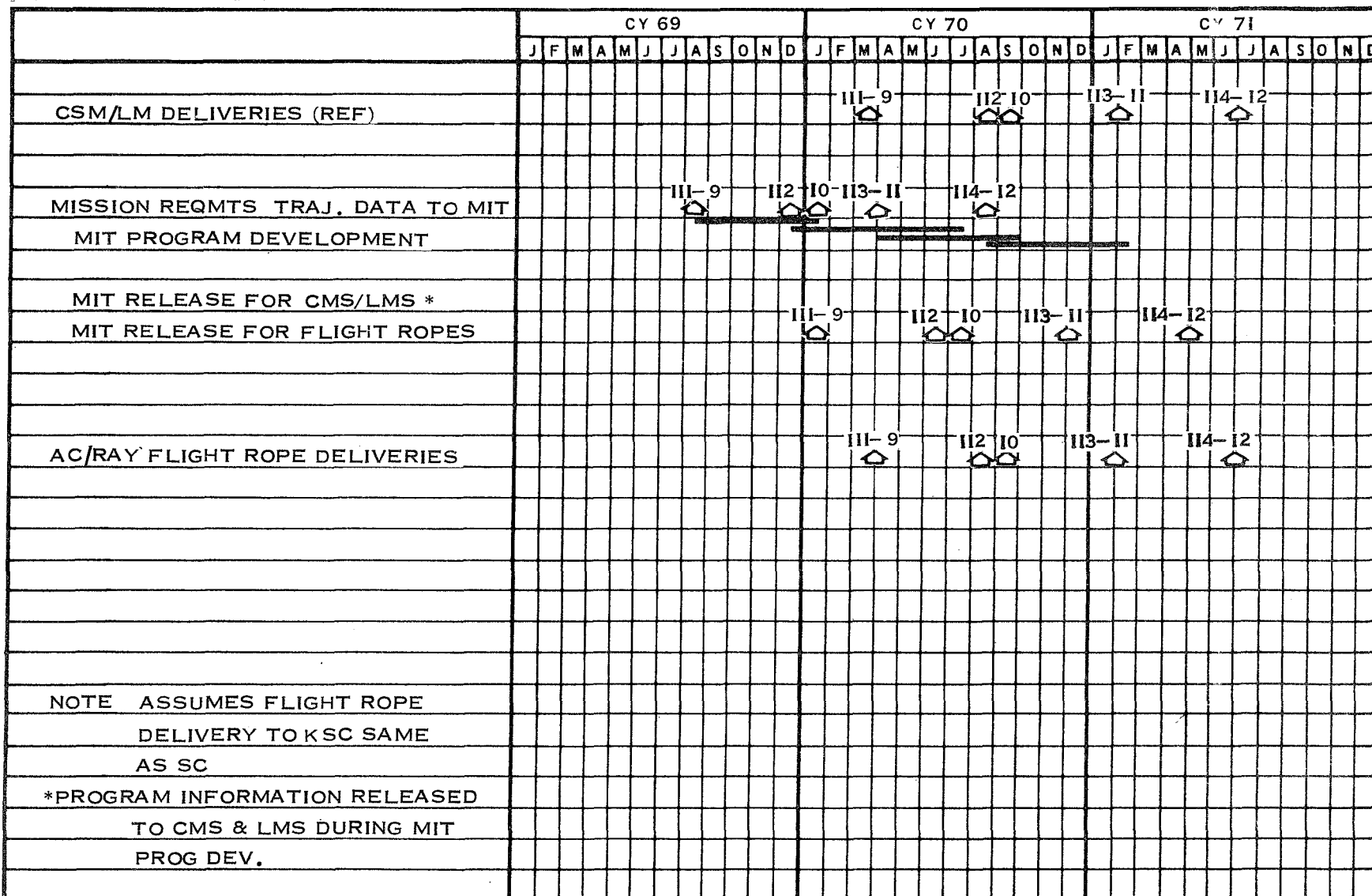
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G & N SYSTEMS SCHEDULES

NOTE: ASSUMES NO CHANGE TO
APOLLO G & N HARDWARE

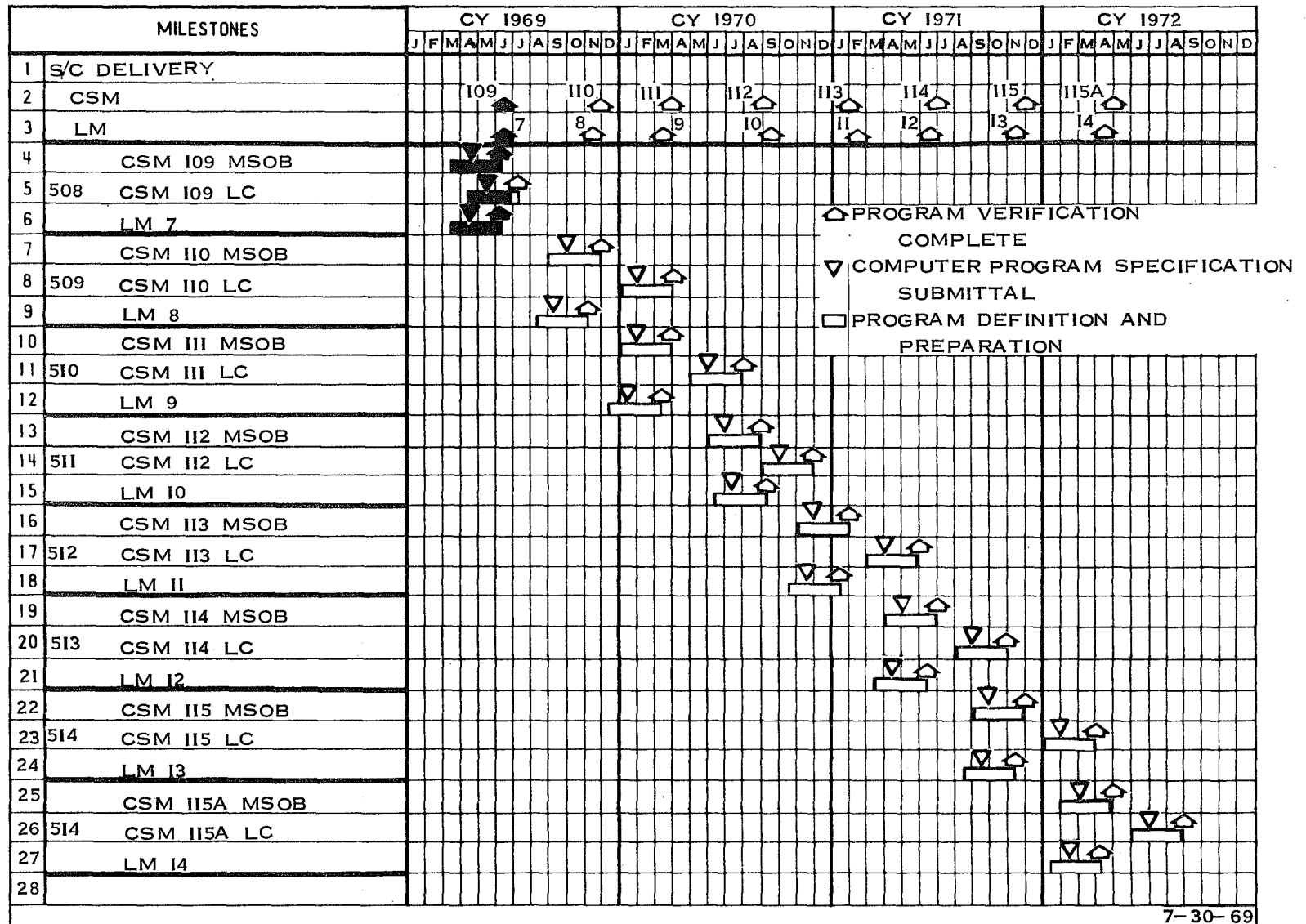
APOLLO LUNAR EXPLORATION MISSIONS

G & N SOFTWARE



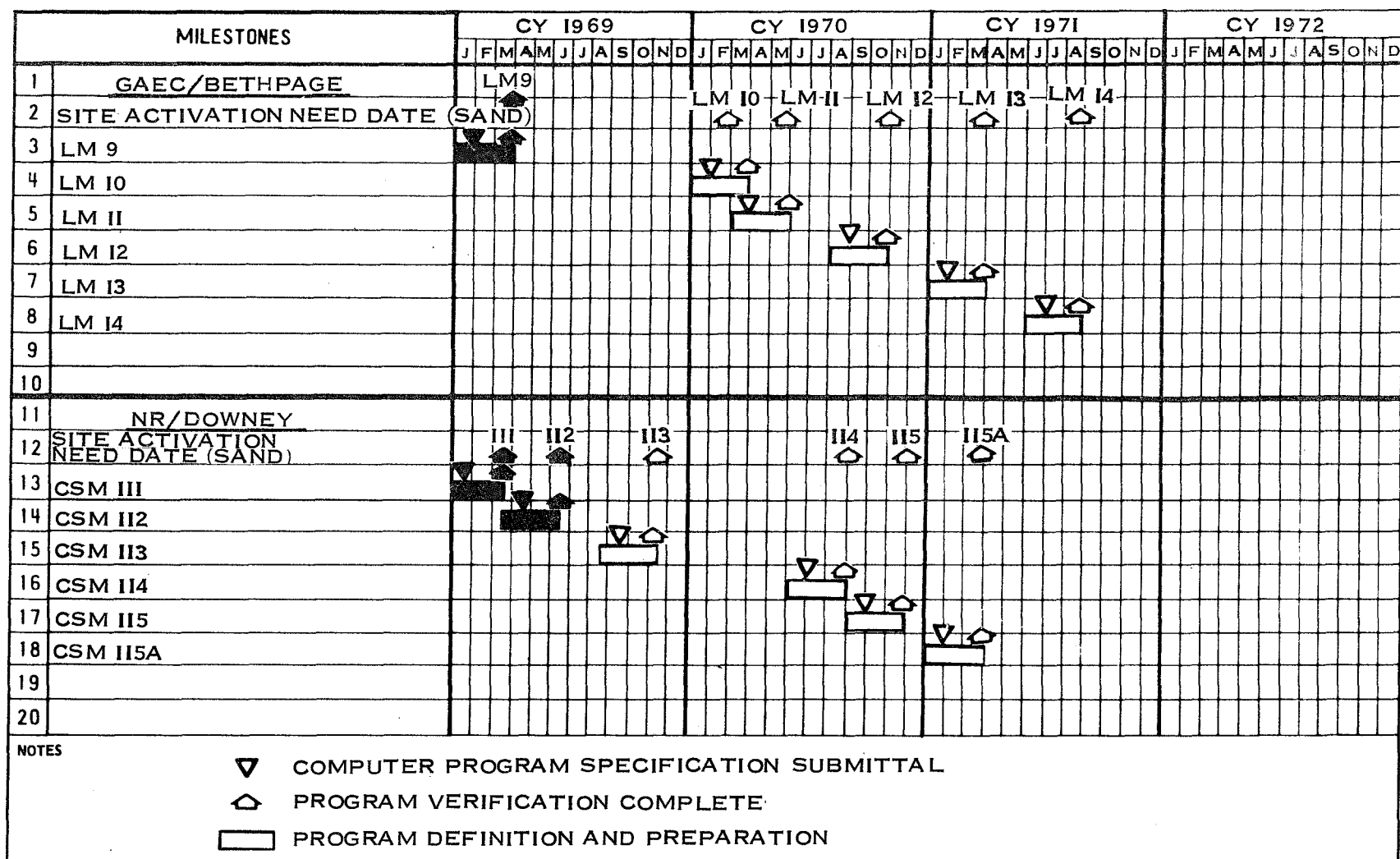
APOLLO LUNAR EXPLORATION MISSIONS

ACE S/C COMPUTER PLAN



APOLLO LUNAR EXPLORATION MISSIONS

ACE - S/C COMPUTER PLAN



MCC MISSION SUPPORT

MILESTONES		CY 1969												CY 1970												CY 1971												CY 1972												CY 1973											
		J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D												
1	LAUNCH READINESS DATE →					506				507			508			509			510						511			512			513			514			515																								
2																																																													
3	TRAJ DATA REQMTS TO	509						510	511				512			513			514						515																																				
4	CONTRACTOR																																																												
5	DATA FORMATS BOOK TO	507	508					509				510				511			512						513			514					515																												
6	CONTRACTOR																																																												
7	RTCC					506		507				508			509	510			511						512			513				514																													
8	CCATS					506		507				508			509	510			511						512			513				514																													
9	GSSC/APCU																																																												
10	RSDP/ALDS																																																												
11																																																													
12	MCC HDWE VALIDATION					506		507				508			509	510			511						512			513				514																													
13	SIMS (FLT CONTROL & FLT					506		507				508			509	510			511						512			513				514																													
14	CREW)																																																												
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NOTES

I. MCC HAS BASIC CAPABILITY TO SUPPORT ALEM AND AAP SIMULTANEOUSLY.
POSSIBLY SOME TIME SHARING OF FACILITIES REQUIRED.

CONTROLLED MILESTONESMISSION DOCUMENTATIONMission H-1 (CSM-108/LM-6)

S/C Operational Data Book - Preliminary - LM	03/15/69	A
S/C Operational Data Book - Preliminary - CSM	11/01/68	A
S/C Operational Data Book - Final - LM	09/18/69	
S/C Operational Data Book - Final - CSM	09/18/69	A
Test and Checkout Requirements - Final - LM	07/15/68	A
Test and Checkout Requirements - Final - CSM	01/17/69	A
Test Specifications and Criteria - Final - LM	07/24/68	A
Test Specifications and Criteria - Final - CSM	01/17/69	A
Apollo Operations Handbook Vol II - Preliminary - LM	06/15/69	A
Apollo Operations Handbook Vol II - Final - LM	10/10/69	
Apollo Operations Handbook Vol II - Preliminary - CSM	06/16/69	A
Apollo Operations Handbook Vol II - Final - CSM	10/10/69	
Mission Requirements - Preliminary	04/15/69	05/06/69 A
Mission Requirements - Final	06/15/69	07/18/69 A
Operational Trajectory - Preliminary	05/15/69	A
Operational Trajectory - Rev 1	07/09/69	A
Operational Trajectory - Final	09/01/69	
Operational Consumables Analysis - Preliminary	05/01/69	A
Operational Consumables Analysis - Rev 1	07/11/69	A
Operational Consumables Analysis - Final	10/01/69	
Flight Operations Plan - Preliminary	06/18/69	07/11/69 A
Flight Operations Plan - Final	TBD	
S/C Operational Abort Plan - Preliminary	07/07/69	A
S/C Operational Abort Plan - Final	10/01/69	
Alternate Mission Plan - Preliminary	07/11/69	A
Alternate Mission Plan - Final	10/01/69	
Flight Plan - Reference	05/08/69	04/21/69 A
Flight Plan - Preliminary	09/20/69	
Flight Plan - Final	10/20/69	
Photo Operations Plan - Preliminary	05/18/69	A
Photo Operations Plan - Final	09/10/69	
EVA Procedures - Reference	04/01/69	A
EVA Procedures - Final	08/15/69	
Rendezvous Procedures - Preliminary	05/15/69	A
Rendezvous Procedures - Final	09/10/69	
Ascent/Descent Procedures - Preliminary	05/22/69	A
Ascent/Descent Procedures - Final	08/01/69	
Lunar Surface Operations - Preliminary	08/30/69	
Lunar Surface Operations - Final	10/03/69	
Reentry Procedures - Preliminary	05/15/69	A
Reentry Procedures - Final	08/01/69	
Apollo Abort Summary - Preliminary	05/22/69	A
Apollo Abort Summary - Final	08/01/69	
Launch Mission Rules - Preliminary	08/01/69	

CONTROLLED MILESTONESMISSION DOCUMENTATIONMissionH-1 (CSM-108/LM-6) (Continued)

Launch Mission Rules - Final	TBD	
Flight Mission Rules - Preliminary	08/15/69	
Flight Mission Rules - Final	TBD	
Measurement Index - Preliminary	06/20/69 A	
Measurement Index - Final	08/07/69	
Post Flight Test Requirements - Preliminary	06/15/69	06/20/69 A
Post Flight Test Requirements - Final	08/01/69	
Mission Evaluation Instructions - Final	08/25/69	



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